

NO. 302 Unit 1

- * **warn** [wɔːn] *v.* 警告、提醒、告誡 (warn sb about sth 表示「警告某人小心某事物」)
My doctor warned me about the side effects of the medicine.
- * **nonsense** [ˈnɒnsəns] *n.* 無稽之談；謬論；胡扯
Jack believed his brother was talking nonsense.
- * **twin** [twɪn] *n.* 雙胞胎
Greg and Cedric are twins, and they look almost the same.
- * **murder** [ˈmɜːdər] *v.* 謀殺、殺害
The criminal was arrested for murdering his neighbor.

NO. 302 Unit 5

- partially** [ˈpɑːʃəli] *adv.* 部分地；不完全地
The road to the north of the town is partially closed.
- * **issue** [ˈɪʃu] *n.* 問題；議題
Ellie raised an important issue during the meeting.
- * **extended** [ɪkˈstendəd] *adj.* 長時間的；延長的
The hotel offers discounts on extended stays.
- * **restricted** [rɪˈstrɪktəd] *adj.* 受限制的、受阻的
The sign said this area is restricted to staff only.

NO. 302 Units 1-2

- * **jewel** [ˈdʒuəl] *n.* 寶石、珠寶 (作此義時常用複數形)
The queen wore a necklace with beautiful jewels.
- * **bury** [ˈberi] *v.* 埋葬；埋藏
To this day, no one knows where the treasure was buried.
- * **disaster** [dɪˈzæstər] *n.* 災難、災禍
The earthquake was a disaster that destroyed many homes.
- * **mission** [ˈmɪʃən] *n.* (重要、特定的) 任務、使命
The robot was used for a dangerous mission.

NO. 302 Units 5-6

- * **consult** [kənˈsʌlt] *v.* 諮詢、請教
Stewart consulted his team about the decision.
- * **adjustment** [əˈdʒʌstmənt] *n.* 調整、微調；調節
Moving to a new country requires big adjustments.
- pepper** [ˈpeɪpər] *n.* 辣椒；甜椒；胡椒
The red pepper in the salad was fresh.
- * **sweat** [swet] *v.* 流汗、出汗 (動詞三態同形或規則變化)
Gregory was sweating heavily after running in the sun.

NO. 302 Unit 2

- * **battery** [ˈbætəri] *n.* 電池
The battery in the smartphone died very quickly.
- * **attach** [əˈtætʃ] *v.* 附上、固定；連接 (attach A to B 表示「把 A 固定、連接到 B 上」)
Nathan carefully attached the note to the gift.
- * **creative** [kriˈetɪv] *adj.* 創新的、有創意的
Sometimes difficult problems require creative solutions.
- * **potential** [pəˈtenʃəl] *n.* 可能性；潛力、潛能
The coach saw the great potential of the new player.

NO. 302 Units 7, 9

- * **defense** [dɪˈfens] *n.* 防守；防禦
The players' defense stopped the attack.
- * **championship** [ˈtʃæmpiənˌʃɪp] *n.* 冠軍賽；冠軍頭銜、地位
Ava wants to win the championship one day.
- * **analyze** [ˈænəˌlaɪz] *v.* 分析
The scientist will analyze the water samples.
- * **audience** [ˈɔːdiəns] *n.* 觀眾；聽眾
The audience stayed quiet to enjoy the show.

NO. 302 Units 3-4

- * **respectful** [rɪˈspektfəl] *adj.* 恭敬有禮的；尊重的
Jude wrote a respectful message in the card.
- * **competitive** [kəmˈpetətɪv] *adj.* 競爭的、具有競爭力的；好勝的
This phone is competitive in price.
- * **otherwise** [ˈʌðərwaɪz] *adv.* 否則、不然；在其他情況下 (would otherwise V. 指「在沒有某個條件時本會……」)
The wall blocks noise that would otherwise bother us.
- * **prime** [praɪm] *adj.* 主要的；最佳的
Lillian is the prime suspect in the case.

NO. 302 Unit 9

- * **eventually** [ɪˈventʃuəli] *adv.* 最終；最後
After a two-hour delay, the plane eventually took off.
- * **reputation** [ˌreɪpjəˈteɪʃən] *n.* 名聲；聲望
Jude has a reputation for being kind and honest.
- * **entertaining** [ˌentəˈtenɪŋ] *adj.* 有娛樂性的、有趣的；令人愉快的
The story was entertaining, so everyone gave it their full attention.
- * **demanding** [dɪˈmændɪŋ] *adj.* 要求高的；費時費力的
Ms. Muller has a demanding schedule during the school year.

請沿虛線剪下

NO. 302 Unit 5

- * **promote** [prəˈmɒt] *v.* 促進、助長；提升
Drinking enough water promotes proper body functions.
- * **associate** [əˈsoʊi.ət] *v.* 把……聯想、聯繫在一起
People often associate summer with going to the beach.
- * **advise** [ədˈvaɪz] *v.* 建議；勸告、忠告
My mother advised me to get more rest until I feel better.
- * **pregnant** [ˈpreɡnənt] *adj.* 懷孕的
Anna's sister announced that she's pregnant.

NO. 302 Unit 1

- * **scream** [skri:m] *v.* 尖叫、驚呼
Miranda screamed when the spider ran across her bed.
- * **miserable** [ˈmɪzərəbəl] *adj.* 痛苦的；悲慘的；可憐的
The dog seemed miserable when it was left alone at home.
- * **guilty** [ˈɡɪlti] *adj.* 內疚的、充滿罪惡感的；有罪的
Ella felt guilty for forgetting her brother's birthday.
- * **suffering** [ˈsʌfrɪŋ] *n.* 痛苦、折磨
The village endured great suffering after the flood.

NO. 302 Units 6-7

- * **horrible** [ˈhɒrəbəl] *adj.* 很糟糕的、令人不快的；可怕的；恐怖的
I have had a horrible headache all afternoon.
- * **comparison** [kəmˈperəsən] *n.* 比較；對照
In comparison, the items in this store are better value.
- * **substance** [ˈsʌbstəns] *n.* 物質
The cleaning product contains some dangerous substances.
- * **intense** [ɪnˈtens] *adj.* (比賽) 激烈的、緊張刺激的
The final 10 minutes of the movie were intense.

NO. 302 Unit 2

- * **equipment** [ɪˈkwɪpmənt] *n.* 裝備、設備 (不可數)
We need special equipment to climb the mountain.
- * **assistance** [əˈsɪstəns] *n.* 協助；幫忙、援助 (不可數)
Sam went to provide assistance to injured people.
- * **bubble** [ˈbʌbəl] *n.* 泡泡、氣泡
I watched more and more bubbles appear in the water.
- * **capable** [ˈkeɪpəbəl] *adj.* 有……能力的；勝任的 (be capable of N./V-ing 表示「有能力做……的」)
Sophia is capable of solving difficult math problems.

NO. 302 Unit 9

- * **skiing** [ˈskiɪŋ] *n.* 滑雪、滑雪運動
Many people travel to Switzerland to go skiing.
- * **involved** [ɪnˈvɒlvd] *adj.* 積極參與、全心投入的 (be/become involved in + N./V-ing 指「參與、投入……」)
I was happy to be involved in organizing the play.
- * **cast** [kæst] *v.* 使……演出 (某角色)、為……選派演員 (動詞三態同形)
It was hard to decide which actor to cast in the lead role.
- * **steadily** [ˈstedli] *adv.* 穩步地；持續地
Jacob has been steadily improving his grades this semester.

NO. 302 Unit 3

- * **apology** [əˈpɒlədʒi] *n.* 道歉、認錯
Eden gave a short apology for being late.
- * **regret** [rɪˈɡret] *n.* 懊悔；遺憾 *v.* 對……感到遺憾、懊悔
Ryan felt regret after telling a lie.
- * **impact** [ˈɪm.pækt] *n.* 影響；衝擊 (力)
Grace's decision had little impact on the team.
- * **outline** [ˈaʊt.laɪn] *v.* 略述、概括；畫出……的輪廓
The teacher outlined the rules for the trip.

NO. 302 Units 9-10

- * **professional** [prəˈfeʃnəl] *adj.* 職業的；專業的
My sister's dream is to be a professional pilot.
- * **restore** [rɪˈstɔː] *v.* 修復；恢復
We plan to restore this old wooden clock.
- * **ambitious** [æmˈbɪʃəs] *adj.* 有野心的、有企圖心的；有抱負的
Hannah has an ambitious plan to start her own business.
- * **variety** [vəˈraɪəti] *n.* 種類、品種；變化；多樣化
There are many varieties of fish in this lake.

NO. 302 Units 4-5

- * **surroundings** [səˈraʊndɪŋz] *n.* 周圍環境 (恆用複數形)
The camera records everything in its surroundings.
- * **secure** [sɪˈkjʊr] *v.* 確保獲得；取得並穩固保有
Chase secured a job after months of searching.
- * **benefit** [ˈbenə.fɪt] *n.* 好處；益處 *v.* 對……有益
Fresh air and peace are benefits of living in the countryside.
- * **collapse** [kəˈlæps] *v.* 塌下；倒塌；瓦解
The doctor explained that the man's lung had collapsed.

NO. 302 Unit 10 * content [ˈkɒn.tənt] <i>n.</i> 含量、內容（不可數）；內容物 Check the fat content on the label. * consist [kənˈsɪst] <i>v.</i> 由……組成；包含…（consist of ... 指「由……所組成」，無被動用法） This video game consists of nine levels. * concentration [ˌkɒnsənˈtreɪʃən] <i>n.</i> 濃度 The soup has a low salt concentration. delightfully [dɪˈlaɪtəfəli] <i>adv.</i> 令人愉快地、令人高興地 The weather is delightfully cool today.	NO. 302 Unit 14 * clip [klɪp] <i>v.</i> 剪下、修剪；削減 Spencer clipped the dead flowers off the rose bush. * detect [dɪˈtɛkt] <i>v.</i> 察覺、發現；偵測、檢測 The errors in the system were detected at an early stage. * shave [ʃeɪv] <i>v.</i> 削、切成薄片；刮（鬍子） The machine shaves wood to make the surface smooth. * punch [pʌntʃ] <i>v.</i> 在……上打洞；猛擊、敲擊 Alice punched a hole in the label and tied it to the bag.
NO. 302 Units 10–11 * tasty [ˈtesti] <i>adj.</i> 美味的、好吃的 These noodles are simple but tasty. * empire [ˈɛm.paɪr] <i>n.</i> 帝國 This empire ruled many lands long ago. * essential [ɪˈsɛnʃəl] <i>adj.</i> 不可或缺的、極其重要的 Practice is essential to improve skills. * district [ˈdɪstrɪkt] <i>n.</i> （城市或國家的）地區、區域（常指行政或商業區等） My school is in a quiet district.	NO. 302 Unit 14, Key Phrases * physical [ˈfɪzɪkəl] <i>adj.</i> 實體的；身體的 Sebastian prefers reading physical books to e-books. S. be said to V. 據說…… This restaurant is said to serve the best dumplings in town. no matter wh- 無論、不管…… No matter how cold it is, Rachel goes jogging every morning. play a trick on ... 捉弄……；對……惡作劇 Don't play a trick on Freddy—he gets scared very easily.
NO. 302 Units 11–12 * plentiful [ˈplɛntɪfəl] <i>adj.</i> 豐富的；充足的 The garden has plentiful berries during summer months. * evidently [ˈɛvədəntli] <i>adv.</i> 顯然地 Sebastian was evidently tired after the long trip. * globe [glɒb] <i>n.</i> 地球；球狀物；地球儀 The news quickly spread across the globe. * concert [ˈkɒnsət] <i>n.</i> 演唱會；音樂會 Tickets for the concert sold out within minutes.	Key Phrases set off 引爆（炸彈、地雷等）；觸發（警報等） The smoke in the building set off the fire alarms. fit A with B 為 A 安裝 B；把 B 安裝到 A 上 The builders planned to fit the house with new windows. fit A into B 把 A 放入、塞進 B She managed to fit three suitcases into the trunk of her car. go wrong （事情、計畫、情況等）出問題、出差錯、失敗 If anything goes wrong, call me right away.
NO. 302 Units 12–13 disappoint [ˌdɪsəˈpɔɪnt] <i>v.</i> （使）失望、沮喪（可作及物或不及物用） I'd hate to disappoint everyone, but I can't go camping this weekend. * cinema [ˈsɪnəmə] <i>n.</i> 電影院；電影；電影業 Let's go to the cinema to watch the new horror movie. * combination [ˌkambəˈneɪʃən] <i>n.</i> 結合、組合、聯合 The dish is a perfect combination of sweet and sour flavors. * communication [ˌkə.mjʊnəˈkeɪʃən] <i>n.</i> 溝通、交流 Hand signs are a form of communication.	Key Phrases kill off 把……全部殺死、消滅殆盡 The fire almost killed off the animals in the forest. kill off 徹底除去……；完全擺脫（某事物） The manager killed off the project after many problems. allow O. to V. 使……能夠做某事；允許……做某事 The airport does not allow travelers to take photos. S. be believed to V. 據信……；一般認為…… The missing ship is believed to have already sunk.

請沿虛線剪下

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NO. 302 Unit 14

- * **tendency** [ˈtendənsi] *n.* 傾向；趨勢 (have a tendency to V. 表示「有做……的傾向；有……特性」)
Children have a tendency to learn languages quickly.
- * **reveal** [riˈvil] *v.* 顯示、展現；揭露、透露
The police revealed how the accident really happened.
- * **digital** [ˈdɪdʒəl] *adj.* 數位的
There are now many digital tools for making art.
- * **consumer** [kənˈsumə] *n.* 消費者、顧客
Consumers expect high-quality products when they pay more.

NO. 302 Unit 10

- * **nutritious** [nuˈtriʃəs] *adj.* 營養價值高的、營養豐富的
Eggs are cheap and nutritious.
- * **largely** [ˈlɑːdʒli] *adv.* 主要地；大部分地
The change is largely for safety reasons.
- * **temporary** [ˈtempərəreɪ] *adj.* 短暫的；臨時的
The store is closed for temporary repairs.
- * **contribute** [kənˈtribjut] *v.* 導致、造成 (之後接 to + N.)
Lack of sleep may contribute to heart disease.

Key Phrases

- since** 自從……以來 (一直……)
She has taught at the same high school since her graduation from university.
- ever since** 此後、從此
We met at summer camp, and we've been close friends ever since.
- all + S. + V. + is/was (+ to) + V.** 某人所做的一切就是……；某人唯一做的事就是……
All the teacher asked was to turn in the homework on time.
- thanks to N./V-ing** 由於；多虧有了；憑藉
Thanks to the rain and sun, the flowers grew quickly.

NO. 302 Unit 11

- * **invasion** [ɪnˈveɪʒən] *n.* 侵略、入侵；大批湧入
Soldiers prepared for a sea invasion by guarding the beaches.
- * **overlook** [ˌovəˈluːk] *v.* 俯瞰、眺望；忽略
The ancient temple overlooks a thick jungle.
- * **distinct** [dɪˈstɪŋkt] *adj.* 明顯不同的；顯著的
The town has a distinct local culture.
- * **celebration** [ˌseləˈbreɪʃən] *n.* 慶典、慶祝活動；慶祝
Fireworks are a common part of the New Year celebration.

Key Phrases

- you can't go wrong with sth** 選……準沒錯
When you're not sure what to order, you can't go wrong with a cheeseburger.
- on a(n) Adj. note** 以……的語氣、氣氛或方式
We ended our talk on a friendly note.
- take sb out for N.** 帶某人去吃喝……
Micah took his friend out for dinner.
- take out** (從某處) 取出或移除 (某物)
The dentist took out my bad tooth.

NO. 302 Unit 12

- * **fantastic** [fænˈtæstɪk] *adj.* 極好的、了不起的
Andrew had a fantastic time on his birthday trip.
- * **delighted** [dɪˈlaɪtəd] *adj.* 非常高興的、愉快的
I was delighted to receive an invitation to your wedding.
- * **definitely** [ˈdefənɪtli] *adv.* 肯定、當然；確實
You should definitely try the chocolate cake—it's delicious.
- * **hooked** [hʊkt] *adj.* (對……) 非常感興趣的；入迷的、上癮的
Once you try this video game, you'll be hooked too.

Key Phrases

- whether A or B** 是 A 還是 B
Whether she should stay in Taiwan or go study abroad has been on her mind for months.
- pay attention to** 留意……
The professor asked us to pay attention to detail.
- draw attention to sb/sth** 引起對……的關注；吸引注意
The singer's incredible voice drew everyone's attention to her during the talent show.
- in the long run** 從長遠來看、長期而言
Building good habits early prevents problems in the long run.

NO. 302 Units 13-14

- * **microphone** [ˈmaɪkrəˌfoʊn] *n.* 麥克風；話筒
You should check your microphone before you start recording.
- * **constantly** [ˈkɒnstəntli] *adv.* 時常地；不斷地
The baby cries constantly at night.
- * **multiple** [ˈmʌltɪpəl] *adj.* 多個的；多種的
Paige visited multiple cities last year.
- * **criminal** [ˈkrɪmənəl] *n.* 罪犯、犯罪者
It took weeks to track down the criminal after he escaped.