

<p style="writing-mode: vertical-rl; text-orientation: upright;">NO. 300 Unit 1</p> <p>* <b>surrender</b> [səˈrɛndə] <i>v.</i> 屈服、投降 After hours of arguing, the man surrendered and agreed to help.</p> <p>* <b>desperate</b> [dɛsprət] <i>adj.</i> 極度渴望的 (後接 for N. 或 to V.); 孤注一擲的、不顧一切的 The team felt desperate for a win because they lost three games in a row.</p> <p><b>grateful</b> [ˈgrɛtʃəl] <i>adj.</i> 表示感謝的; 感激的 Millie was grateful to have such loyal friends.</p> <p>* <b>dispute</b> [dɪˈspjuːt] <i>n.</i> 爭執; 糾紛、爭議 The dispute ended when both sides agreed to make peace.</p>	<p style="writing-mode: vertical-rl; text-orientation: upright;">NO. 300 Unit 4</p> <p>* <b>lobster</b> [ˈlɒbstə] <i>n.</i> 龍蝦 Mark ordered lobster to celebrate his birthday.</p> <p>* <b>disappointed</b> [ˌdɪsəˈpɔɪntəd] <i>adj.</i> 沮喪的; 失望的 I was disappointed when the event was canceled at the last minute.</p> <p>* <b>vegetarian</b> [ˌvɛdʒəˈtɛriən] <i>n.</i> 素食者; 素食主義 It's easy for vegetarians to find delicious food in India.</p> <p>* <b>plenty</b> [ˈplɛnti] <i>pron.</i> 大量; 充足 (常用 plenty of N. 表「大量、充足的……」, 可接複數可數名詞或不可數名詞) There are plenty of reasons why exercise is important.</p>
<p style="writing-mode: vertical-rl; text-orientation: upright;">NO. 300 Units 1-2</p> <p>* <b>furious</b> [ˈfjuriəs] <i>adj.</i> 激烈的; 勃然大怒的 His furious reaction to the news surprised everyone in the room.</p> <p><b>remain</b> [rɪˈmeɪn] <i>v.</i> 保持、仍然是、持續 The office will remain closed until repairs are complete.</p> <p>* <b>vital</b> [ˈvaɪtəl] <i>adj.</i> 至關重要的、不可或缺的 Rest is vital when you feel sick.</p> <p>* <b>despite</b> [dɪˈspaɪt] <i>prep.</i> 儘管、不管、無論 Gavin kept trying despite facing many problems.</p>	<p style="writing-mode: vertical-rl; text-orientation: upright;">NO. 300 Unit 5</p> <p>* <b>republic</b> [rɪˈpʌblɪk] <i>n.</i> 共和國; 共和制 After years of conflict, the country became a republic.</p> <p>* <b>preserve</b> [prɪˈzɜːv] <i>v.</i> 保存; 維護 My mom preserved the old photos by storing them in special boxes.</p> <p>* <b>magnificent</b> [mæɡˈnɪfəsənt] <i>adj.</i> 宏偉壯麗的; 極好的、出色的 The castle looked magnificent as the sun lit up its high towers.</p> <p>* <b>reflect</b> [rɪˈfɛkt] <i>v.</i> 反映、表現; 顯示; 反射 The story reflects the author's worries about the future.</p>
<p style="writing-mode: vertical-rl; text-orientation: upright;">NO. 300 Unit 2</p> <p>* <b>continuously</b> [kənˈtɪnjuəsli] <i>adv.</i> 持續不斷地 The machine runs continuously all day.</p> <p>* <b>replace</b> [rɪˈpleɪs] <i>v.</i> 取代、替換 A bike can replace a car for short trips.</p> <p>* <b>surround</b> [səˈraʊnd] <i>v.</i> 環繞、圍繞 There are many stories surrounding the old house.</p> <p>* <b>foundation</b> [faʊnˈdeɪʃən] <i>n.</i> 基礎、根基 (lay the foundation(s) for N. 表示「為……奠定基礎」, lay 的動詞三態為 lay-laid-laid) Honesty lays the foundation for a good friendship.</p>	<p style="writing-mode: vertical-rl; text-orientation: upright;">NO. 300 Units 5-6</p> <p>* <b>merely</b> [ˈmɪrli] <i>adv.</i> 只不過、僅僅 The odd smell was merely popcorn burning in the microwave.</p> <p>* <b>fond</b> [fɒnd] <i>adj.</i> 喜愛的 (grow fond of N. 指「逐漸喜歡上……」); 快樂美好的; 深情的 Beth grew fond of chess after winning her first match.</p> <p>* <b>alert</b> [əˈlɜːt] <i>n.</i> 警報; 警示訊號 Everyone got an alert on their phone during the earthquake.</p> <p>* <b>involve</b> [ɪnˈvɒlv] <i>v.</i> 涉及; 需要、包含 Peter's new job may involve traveling to different cities.</p>
<p style="writing-mode: vertical-rl; text-orientation: upright;">NO. 300 Unit 3</p> <p>* <b>presence</b> [ˈpreɪzns] <i>n.</i> 存在、出現; 出席 The presence of the police increased during the festival.</p> <p>* <b>spark</b> [spɑːk] <i>v.</i> 引發、激起 (興趣、熱情等) The accident sparked many concerns about public safety.</p> <p>* <b>threat</b> [θreɪt] <i>n.</i> 威脅; 恐嚇 (可作可數或不可數) The deer sensed a threat and quietly moved away into the forest.</p> <p>* <b>defend</b> [dɪˈfɛnd] <i>v.</i> 捍衛、為……辯護; 防衛 Alice defended her friend when others judged him.</p>	<p style="writing-mode: vertical-rl; text-orientation: upright;">NO. 300 Unit 6</p> <p>* <b>arrest</b> [əˈrɛst] <i>v.</i> 逮捕; 拘捕 The police arrested the thief after a long search for his location.</p> <p>* <b>authority</b> [əˈθɔːrəti] <i>n.</i> 官方、當局 (作此義時恆用複數形) City authorities approved plans to plant more trees.</p> <p>* <b>profit</b> [ˈprɒfɪt] <i>v.</i> 從……中獲益; 對……有利; 獲利 Local stores profited during the holiday season.</p> <p>* <b>aspect</b> [ˈæ.spekt] <i>n.</i> 方面、層面 Adam clearly explained every aspect of the conflict.</p>

請沿虛線剪下

請沿虛線剪下

NO. 300 Units 4-5

- \* **familiar** [fəˈmɪljə] *adj.* 熟悉的  
The man seemed familiar, but I couldn't remember his name.
- \* **impress** [ɪmˈpres] *v.* 使……印象深刻；使欽佩  
Susie was impressed by the natural beauty during the hike.
- \* **remarkable** [rɪˈmɑ:kəbəl] *adj.* 非凡的、驚人的  
The scientist made a remarkable discovery that changed how people understand the ocean.
- \* **cliff** [klɪf] *n.* (常指海邊的) 懸崖、峭壁  
Even in the summer, the cliffs are windy, and the air is fresh.

NO. 300 Unit 5

- \* **tend** [tɛnd] *v.* 照料、照護  
A gardener tends the flowers so they stay healthy.
- \* **inspiration** [ˌɪnspəˈrefən] *n.* 啟發、靈感；鼓舞、激勵人心的人事  
The movie gave Frank inspiration to build a small robot at home.
- \* **enduring** [ɪnˈdʊrɪŋ] *adj.* 持久的、持續的；耐久的  
The town is known for its enduring traditions during winter.
- \* **demand** [dɪˈmænd] *v.* 需要、要求  
Writing a research paper demands organization.

NO. 300 Unit 6

- \* **ruin** [ruən] *v.* 摧毀、破壞；毀滅  
One small mistake shouldn't ruin your entire day.
- \* **tension** [ˈtɛnʃən] *n.* 緊張、焦慮；緊張關係  
I could feel the tension in the air as the manager and the employee argued.
- \* **plot** [plɒt] *n.* 情節；陰謀  
The movie's plot was full of surprising twists and turns.
- \* **resolve** [rɪˈzɔlv] *v.* 把(情節或問題)收尾、解決  
The mystery was resolved when the secret was revealed.

NO. 300 Unit 8

- \* **discount** [ˈdɪskɑʊnt] *n.* 折扣 *v.* 打折  
Madeline asked for a discount at the counter.
- \* **plastic** [ˈplæstɪk] *adj.* 塑膠(製)的 *n.* 塑膠(製品)  
Many shops no longer provide plastic bags.
- \* **mostly** [ˈmɒstli] *adv.* 大部分、多半；主要地、通常  
Angelina mostly wears black clothes.
- \* **resource** [ˈriːsɔ:s] *n.* 資源(也可唸成 [ˈriːzɔ:s])  
There aren't enough resources to build the new train station.

NO. 300 Unit 1

- \* **embarrass** [ɪmˈbɛrəs] *v.* 使尷尬、使難堪  
Alan didn't want to embarrass himself by giving a wrong answer.
- \* **donkey** [ˈdɒŋki] *n.* 驢子  
Despite some similarities, donkeys and horses are different animals.
- \* **awake** [əˈweɪk] *v.* 醒來、喚醒(可作及物或不及物用, 三態為 awake-awoke/awaked-awoken/awoke/awaked)  
I awoke suddenly due to a loud noise outside.
- \* **confusion** [kənˈfju:ʒən] *n.* 混亂、混淆；困惑  
The change of schedule caused a lot of confusion.

NO. 300 Unit 2

- \* **gene** [dʒi:n] *n.* 基因  
Eye color often comes from genes.
- \* **acid** [ˈæsɪd] *n.* 酸  
Stomach acid helps break down food.
- \* **dense** [dens] *adj.* 緊密的、濃密的；密度大的  
There are tall trees in this dense forest.
- \* **harmless** [ˈhɑ:mləs] *adj.* 無害的、不會造成傷害的(字尾-less表示「無……的」)  
Those bugs are harmless to people.

NO. 300 Unit 3

- \* **creator** [kriˈeɪtə] *n.* 創作者、創造者  
Sam is the creator of a popular YouTube channel.
- \* **convincing** [kənˈvɪnsɪŋ] *adj.* 令人信服的；有說服力的  
The explanation wasn't convincing, so I didn't know what to believe.
- \* **unaware** [ˌʌnəˈweɪr] *adj.* 不知情的；未察覺的  
I was unaware that the game had been canceled.
- \* **achieve** [əˈtʃi:v] *v.* 達成、實現、獲得  
There are many goals I'd like to achieve this year.

NO. 300 Units 3-4

- \* **afford** [əˈfɔ:rd] *v.* 買得起、負擔得起(可接sth或to V.)  
I finally saved enough money to afford a new laptop.
- \* **panic** [ˈpænik] *v.* 驚慌；恐慌(三態為 panic-panicked-panicked)  
My friends started to panic before the math exam.
- \* **pace** [peɪs] *v.* 為……定速度  
You should pace yourself when studying to avoid feeling stressed.
- \* **thoroughly** [ˈθɔ:li] *adv.* 徹底地、仔細地；完全地、非常  
I read the guidelines thoroughly to make sure I didn't miss any details.

<p>NO. 300 Unit 9</p> <ul style="list-style-type: none"> <li>* <b>frightening</b> [ˈfraɪtɪŋɪŋ] <i>adj.</i> 令人恐懼的；駭人的 Walking alone at night can feel frightening in some parts of the world.</li> <li>* <b>percent</b> [pɜːsɛnt] <i>n.</i> 百分之…… The store took 20 percent off the price during the sale.</li> <li>* <b>unfortunately</b> [ˌʌnˈfɔːrtʃənətli] <i>adv.</i> 令人遺憾地；不幸地；可惜地 Unfortunately, we didn't have the time to finish the puzzle.</li> <li>* <b>detect</b> [dɪˈtɛkt] <i>v.</i> 察覺、發現；測出、檢測 The camera can detect movement in the dark.</li> </ul>	<p>NO. 300 Unit 14</p> <ul style="list-style-type: none"> <li>* <b>exaggerated</b> [ɪgˈzædʒəˌretəd] <i>adj.</i> 誇張的；誇大的 Max told an exaggerated story that was only partly true.</li> <li>* <b>craft</b> [kræft] <i>v.</i> 精心撰寫、創作或策劃；精心製作 I carefully crafted a letter to complain about the service.</li> <li>* <b>intention</b> [ɪnˈtɛnʃən] <i>n.</i> 意圖、目的、打算 Pedro's intention was to help, not to upset anyone.</li> <li>* <b>annoying</b> [əˈnoɪɪŋ] <i>adj.</i> 令人惱怒的；煩人的 Slow Internet speeds are annoying for anyone trying to work.</li> </ul>
<p>NO. 300 Unit 10</p> <ul style="list-style-type: none"> <li><b>poll</b> [pɒl] <i>n.</i> 選舉投票；民意調查 An online poll helped the zoo choose a name for the panda.</li> <li>* <b>entertainment</b> [ˌɛntəˈtɛnmənt] <i>n.</i> 娛樂業；娛樂 The festival featured music, games, and other entertainment.</li> <li>* <b>blend</b> [blɛnd] <i>v.</i> (使)混合；(使)融合、交融 (blend A with/and B 指「把 A 和 B 融合、混合在一起」) The game blends learning and fun.</li> <li>* <b>element</b> [ˈɛlɪmənt] <i>n.</i> 元素；要素 The dish has elements of Mexican and Italian flavors.</li> </ul>	<p>Key Phrases</p> <ul style="list-style-type: none"> <li><b>in (the) hope that ...</b> 希望、盼望…… Marco joined the club in the hope that he could make new friends.</li> <li><b>upon/on + N./V-ing</b> 一……就……；在……之後立即…… Upon/On his return, everyone gathered to hear his stories.</li> <li><b>as soon as</b> 一……就…… As soon as we saw each other, we both started smiling.</li> <li><b>mistake A for B</b> 把 A 誤當成 B Jack wasn't paying attention, so he mistook salt for sugar while cooking.</li> </ul>
<p>NO. 300 Units 11-12</p> <ul style="list-style-type: none"> <li>* <b>scientist</b> [saɪəntɪst] <i>n.</i> 科學家 Many scientists agreed with the new theory.</li> <li>* <b>powder</b> [ˈpaʊdə] <i>n.</i> 粉末 The doctor gave Levi medicine in powder form.</li> <li>* <b>colony</b> [ˈkɒləni] <i>n.</i> (生物)群體、群落；殖民地 Ants live in colonies underground.</li> <li>* <b>pure</b> [pjʊə] <i>adj.</i> 完全的、十足的(用於強調，常置於名詞之前)；純粹的 The room was filled with pure joy during the celebration.</li> </ul>	<p>Key Phrases</p> <ul style="list-style-type: none"> <li><b>throw sb off balance</b> 使某人亂了方寸；使某人心煩意亂 The change in plans threw us off balance.</li> <li><b>(It is) no wonder (that) S. + V.</b> 難怪……；……不足為奇 Connor practiced basketball every day, so it's no wonder that his skills improved.</li> <li><b>those who V.</b> 那些……的人 I respect those who admit their mistakes.</li> <li><b>A be made with B</b> A 由 B 製成 The soup is made with fresh tomatoes from the garden.</li> </ul>
<p>NO. 300 Units 12-13</p> <ul style="list-style-type: none"> <li>* <b>patience</b> [ˈpeɪəns] <i>n.</i> 耐心；耐性 Thanks to a lot of patience, Freddy solved the puzzle.</li> <li>* <b>precise</b> [prɪˈsɪsɪ] <i>adj.</i> 精確的；確切的 Isaac followed the precise steps required to mix the chemicals safely.</li> <li><b>characteristic</b> [ˌkærɪktəˈrɪstɪk] <i>n.</i> 特徵、特色 The teacher asked us to write three characteristics of the man in the book.</li> <li>* <b>facial</b> [ˈfeɪʃəl] <i>adj.</i> 臉部的 Will showed no facial expressions during the speech.</li> </ul>	<p>Key Phrases</p> <ul style="list-style-type: none"> <li><b>strike a balance between A and B</b> 在 A 與 B 之間取得平衡 It's important to strike a balance between study and rest.</li> <li><b>plan out</b> 詳細規劃、精心安排 Victor helped me plan out the details of our trip next month.</li> <li><b>as Adj./Adv. as ...</b> 跟……一樣 The cave was as dark as midnight.</li> <li><b>as Adj./Adv. as possible</b> 盡可能地……；盡量地…… The coach asked us to stay as focused as possible during the game.</li> </ul>

請沿虛線剪下

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NO. 300 Unit 14

- \* **mislead** [mɪsˈli:d] *v.* 誤導；使……產生錯誤的想法  
(三態為 mislead-misled-misled)  
The map app misled us, and we ended up on the wrong street.
- \* **truthful** [ˈtru:θfəl] *adj.* 真實的；誠實的  
If you are truthful, people will be more likely to trust you.
- \* **genuinely** [dʒɛnjəwənlɪ] *adv.* 真正地、確實；真誠地  
Maria was genuinely happy to see her friend after many years.
- \* **deserve** [dɪˈzɜ:v] *v.* 應得、值得；應受到  
Everyone agreed that Liam deserved a second chance.

NO. 300 Units 9-10

- \* **consult** [kənˈsʌlt] *v.* 諮詢、請教；查閱  
Dylan consulted his teacher before starting the project.
- \* **talent** [ˈtælənt] *n.* 天賦、才能；有才能的人(可作可數或不可數用)  
Miriam has a natural talent for playing the piano.
- \* **varied** [ˈvɛrɪd] *adj.* 多樣化的；形形色色的  
The weather here is so varied in the spring.
- \* **background** [ˈbækgraʊnd] *n.* 背景  
Simon's knowledge of the topic comes from his background as a painter.

Key Phrases

- simply put** 簡言之、簡單地說  
Simply put, practice makes perfect.
- even though S. + V.** 雖然、儘管……  
Even though James was tired, he couldn't sleep.
- even if** 就算、即使  
Even if it snows, the shop stays open.
- throw off** 分散(注意力)、擾亂、打亂  
Staying up late can throw off your sleep schedule.

NO. 300 Units 10-11

- \* **combination** [ˌkambəˈneɪʃən] *n.* 結合；組合(體)  
Sandy's new dress is a perfect combination of style and comfort.
- \* **appeal** [əˈpi:l] *n.* 吸引力；魅力  
I didn't see the appeal of the popular new clothing brand.
- \* **diversity** [daɪˈvɜ:səti] *n.* 多元性、多樣化；差異、不同點  
London is a city famous for cultural diversity.
- \* **rely** [rɪˈlaɪ] *v.* 依靠、仰賴；信賴(作不及物用，之後可接 on/upon sb/sth 來指依靠或信賴的對象)  
Fish rely on clean water to live.

Key Phrases

- either A or B** 不是 A 就是 B  
You can either call Jess now or send her a message later.
- it turns out that S. + V.** 結果是；最後變成……  
It turns out that the rumor was not true.
- so Adj./Adv. that S. + V.** 如此……以致於……；非常……結果……  
The snow fell so heavily that all the schools were closed.
- come down to sth** 歸結到……；最終取決於……  
For many customers, choosing what to buy comes down to cost.

NO. 300 Unit 12

- \* **interact** [ˌɪntəˈækt] *v.* 互動；相互作用(interact with sth/sb 表「與……互動」；主動接觸、玩、使用)  
My cat refused to interact with its new toy.
- \* **keyboard** [ˈki:bɔ:d] *n.* 鍵盤  
Bruno practices playing his electric keyboard every day.
- \* **reward** [rɪˈwɔ:d] *n.* 獎賞；獎勵、報酬  
The game offers a reward each time you complete a level.
- partnership** [ˈpɑ:tnəʃɪp] *n.* 合作關係；夥伴關係  
Sylvia and Victor formed a partnership to open a café.

Key Phrases

- on the scene** 在現場、到達現場  
Reporters were on the scene to cover the breaking news.
- with sth in mind** 以……為考量；考慮到……；心裡想著……  
Alexander bought his friends gifts with their interests in mind.
- wind up** 最後……；以……告終  
We got lost and wound up walking for hours.
- give up** 放棄、戒除……  
Seth gave up eating candy for his health.

NO. 300 Units 13-14

- \* **accomplishment** [əˈkʌmplɪʃmənt] *n.* 成就(可數)；完成、實現(不可數)  
Finishing the long hike was a real accomplishment.
- \* **inspire** [ɪnˈspaɪr] *v.* 啟發、賦予靈感；激勵  
Andrew's story inspires me to follow my dream.
- \* **headline** [ˈhed.laɪn] *n.* 標題、大標；新聞標題、頭條新聞  
Emilia read the headline and wanted to know more.
- juicy** [dʒu:si] *adj.* 生動有趣的、勁爆的；多汁的  
Reporters were searching for a juicy story to get attention.