

NO. 291 Unit 1

- * **desperate** [ˈdɛsprət] *adj.* 非常想要的；拼命的
The team was desperate to win the last game.
- * **float** [flot] *v.* 漂浮；（使）漂流、飄移（可作及物或不及物）
I watched as the paper boat floated away.
- * **palace** [ˈpæləs] *n.* 宮殿、皇宮
The king and queen lived in a grand palace.
- * **witness** [ˈwɪtnəs] *v.* 親眼看見、目睹（尤指犯罪或事故，之後可接 N. 或 O. + V-ing）
Sam witnessed the accident and called for help.

NO. 291 Unit 4

- * **amusement** [əˈmjuzmənt] *n.* 娛樂、消遣；愉悅
Watching movies is a great way to find amusement on rainy days.
- * **inspire** [ɪnˈspaɪr] *v.* 啟發、賦予靈感；激勵
His story of success inspired others to follow their dreams.
- * **imagination** [ɪˌmædʒəˈneɪʃən] *n.* 想像力；想像
The artist used his imagination to come up with unique ideas.
- * **creativity** [ˌkriːˈtɪvəti] *n.* 創意、創造力
The teacher encouraged creativity in all the students' projects.

NO. 291 Units 1-2

- drown** [draʊn] *v.* （使）淹死、溺死（可作及物或不及物）
Jack nearly drowned in the lake after his boat sank.
- * **generation** [ˌdʒɛnəˈreɪʃən] *n.* 世代；一代
Social media has affected the younger generation in many ways.
- stormy** [ˈstɔːmi] *adj.* 暴風雨的；波濤洶湧的
After seeing how stormy the sea looked, we were all nervous to get on the ship.
- * **craft** [kræft] *n.* 工藝品（作此義時恆用複數形）；手藝、工藝
I was searching for somewhere to buy locally-made crafts.

NO. 291 Unit 6

- * **participation** [ˌpɑːtɪsəˈpeɪʃən] *n.* 參加、參與
His participation helped their team win.
- * **multiple** [ˈmʌltɪpəl] *adj.* 多個的；多重的
Problems usually have multiple solutions.
- * **philosophy** [fɪˈlɒsəfi] *n.* 人生哲學、生活準則；哲學
His philosophy is to never be afraid to try new things.
- * **opposite** [ˈɒpəzət] *n.* 對立的人或事物、對立面
Rosie did the opposite of what we asked her to do.

NO. 291 Units 2-3

- * **instructor** [ɪnˈstrʌktə] *n.* 指導員（可稱教練）
The ski instructor guided us through each step with clear details.
- * **complicated** [ˌkɑːmpləˈketəd] *adj.* 複雜的
Learning math can be complicated and requires plenty of patience.
- * **colorful** [ˌkɒləˈfʊl] *adj.* 五顏六色的、色彩鮮豔的
The whole garden was filled with colorful flowers.
- * **agent** [ˈedʒənt] *n.* 代辦人、代理人、經紀人
The agent at the front desk was very helpful.

NO. 291 Unit 7

- * **route** [ruːt] *n.* （行車）路線、路途（亦可唸作 [raʊt]）
We took a different route from the airport to avoid the heavy traffic.
- * **publish** [ˈpʌblɪʃ] *v.* 出版、發表（作品）；發行
After years of hard work, the author was excited to finally publish her first novel.
- * **detective** [dɪˈtektɪv] *n.* 偵探；警探
The detective carefully examined the crime scene for any clues.
- * **suspicious** [səˈspɪʃəs] *adj.* 可疑的、啟人疑竇的
His suspicious actions began to worry his neighbors.

NO. 291 Units 3-4

- * **electronics** [ɪˌlektˈrɒnɪks] *n.* 電子設備（作複數用）；電子學、電子技術（不可數）
The store sells electronics like TVs and computers.
- * **status** [ˈstætəs] *n.* 狀態、情況；地位、身分（也可唸作 [ˈstetəs]）
They checked the status of their delivery online.
- * **location** [ləˈkeɪʃən] *n.* 地點、位置
I couldn't find the exact location of the event.
- * **delight** [dɪˈlaɪt] *v.* 使開心、使高興
The movie will delight kids who like animals.

NO. 291 Units 7-8

- * **appeal** [əˈpiːl] *n.* 魅力、吸引力
It is hard to see the appeal of waking up early on the weekend.
- * **product** [ˈprɒdʌkt] *n.* 產品
The company is known for selling cleaning products.
- * **suggestion** [səˈdʒɛstʃən] *n.* 建議
Ella made a great suggestion for the project.
- * **tasty** [ˈtesti] *adj.* 美味的、可口的
Indian food is tasty and has many unique flavors.

NO. 291 Units 4, 6

- * **proof** [pruf] *n.* 證據、證明
His hard work was proof that he cared about good grades.
- * **immigrant** [ˈɪməgrənt] *n.* (外來的) 移民
Canada welcomes immigrants from around the world.
- * **professional** [prəˈfeʃnəl] *adj.* 職業的；專業的
Elena is a professional photographer.
- * **revolution** [ˌrevəˈluʃən] *n.* 革命；重大變革
The revolution changed the country forever.

NO. 291 Unit 1

- * **flee** [fli] *v.* 逃跑、逃離 (可作及物或不及物用，三態為 flee-fled-fled)
The animals fled from the forest to escape the fire.
- * **incredible** [ɪnˈkrɛdəbəl] *adj.* 令人難以置信的；驚人的、極好的
The incredible news of the plane crash shocked everyone.
- * **consume** [kənˈsum] *v.* (火) 吞噬、燒毀；消耗
The fire quickly consumed the entire building.
- * **refusal** [rɪˈfjuːzəl] *n.* 拒絕
Tom's refusal to admit his mistake caused many problems.

NO. 291 Units 6-7

- * **considerable** [kənˈsɪdərəbəl] *adj.* 相當大的、非常可觀的
There was considerable damage after the storm.
- * **physical** [ˈfɪzɪkəl] *adj.* 身體的；物理的
His physical appearance changed in a short amount of time.
- * **transform** [trænsˈfɔrm] *v.* 徹底改變、改造
The book transformed how I see the world.
- * **journey** [ˈdʒɜːni] *n.* 旅程；旅行
Throughout their journey across Europe, they experienced many different cultures.

NO. 291 Unit 2

- * **slightly** [ˈslaɪtli] *adv.* 稍微；輕微地
The cake took slightly longer to bake than we expected.
- * **reflection** [rɪˈfleksjən] *n.* 倒影、映像；映射
His reflection in the mirror showed how much he had changed over the years.
- * **incredibly** [ɪnˈkrɛdəbli] *adv.* 極其；難以置信地
The movie was incredibly moving, and by the end, everyone was in tears.
- * **relax** [rɪˈlæks] *v.* (使) 放鬆、(使) 輕鬆
Listening to peaceful music can help you relax.

NO. 291 Unit 7

- * **overnight** [ˌovəˈnaɪt] *adj.* 過夜的、一整夜的
I booked an overnight flight to Seoul because the price was low.
- * **option** [ˈɒpʃən] *n.* 選項；可供選擇的事物
The number of options on the menu made choosing just one dish difficult.
- * **authentic** [əˈθɛntɪk] *adj.* 真正的；原汁原味的 (也可唸成 [əˈθɛntɪk])
If the painting is authentic, it will be worth many millions of dollars.
- * **luxurious** [lʌgˈʒʊəriəs] *adj.* 奢華的、豪華的
He loves expensive things and always stays in luxurious hotels.

NO. 291 Unit 3

- * **reservation** [ˌrezəˈveɪʃən] *n.* 預訂；預約
The hotel sent his reservation details by email.
- * **transfer** [ˈtrænsfɜː] *n.* 轉乘、轉機
We had a three-hour wait during our transfer.
- * **assistance** [əˈsɪstəns] *n.* 協助、幫忙
The elderly woman called for assistance.
- * **security** [sɪˈkjʊərəti] *n.* (機場等) 安全檢查、安檢 (為 security checkpoint 「安檢站」的省略)；安全
Going through airport security is a normal part of travel.

NO. 291 Units 8-9

- * **promotion** [prəˈmɒʃən] *n.* 促銷、宣傳
During holiday seasons, many stores offer promotions to increase sales.
- * **honor** [ˈɒnə] *v.* 讚揚、公開表彰；向……致敬
The event honors fallen soldiers.
- * **compete** [kəmˈpiːt] *v.* 競爭；比賽
Elsa will compete in the race tomorrow.
- * **champion** [ˈtʃæmpiən] *n.* 冠軍、獲勝者
The runner is this year's world champion.

NO. 291 Unit 4

- * **theme** [θiːm] *n.* 主題
The theme of the story is friendship.
- * **anniversary** [ˌænəˈvɜːsəri] *n.* 週年紀念；週年紀念日
The museum will celebrate its 100th anniversary in July.
- * **cherish** [ˈtʃɛrɪʃ] *v.* 珍惜、珍愛
I will always cherish the time I spent living in Spain.
- * **attraction** [əˈtrækʃən] *n.* 景點；具吸引力的事物
The park's flower show is a major attraction for visitors every year.

NO. 291 Units 9-10

- * **community** [kəˈmjʊnəti] *n.* 社群、社區、社團
The community worked together to clean up the beach.
- * **lively** [ˈlaɪvli] *adj.* 活力充沛的；熱鬧的、熱烈的
We went to a lively market filled with energy and activity.
- * **moist** [mɔɪst] *adj.* 溼潤的、潮溼的
He could smell the moist earth as he walked through the forest.
- * **slope** [slɒp] *n.* 山坡；斜坡
The car struggled to drive up the steep slope.

NO. 291 Units 14-15

- * **device** [dɪˈvaɪs] *n.* 裝置；儀器；設備
He used a special device to measure water temperature.
- * **muscle** [ˈmʌsəl] *n.* 肌肉
The runner's muscles were sore after the race.
- * **determine** [dɪˈtɜːmən] *v.* 確定、查明、找出；判定
He tried to determine why the plant was dying.
- * **bacteria** [bækˈtɪriə] *n.* 細菌（為 bacterium [bækˈtɪriəm] 的複數形）
Washing your hands helps kill bacteria.

NO. 291 Unit 11

- * **artificial** [ˌɑːtəˈfɪʃl] *adj.* 人工的、人造的
The artificial flowers looked so real that no one knew they were fake.
- * **cooperation** [kəʊˌɒpəˈreɪʃən] *n.* 合作；配合
Cooperation between team members is key to a good result.
- * **exhibit** [ɪgˈzɪbət] *n.* 展覽；展覽品；展覽會（美語用法）
The museum's new exhibit featured ancient Chinese pottery.
- * **reflect** [rɪˈflekt] *v.* 反映、顯示；反射
His actions do not reflect the values he claims to hold.

NO. 291 Unit 15 & Key Phrase

- * **despite** [dɪˈspaɪt] *prep.* 儘管；不管（後接名詞或動名詞）
Despite being tired, Brian stayed up to finish his homework.
- * **temporarily** [ˌtɛmpəˈrɛrəli] *adv.* 暫時地、臨時地
The road is temporarily closed for repairs.
- * **freeze** [frɪz] *v.*（使）結冰、僵硬、停滯（之後常加 up）；凍結（動詞三態為 freeze-froze-frozen）
My fingers froze up in the cold weather, and I couldn't hold my phone.
- in an attempt to V.** 試圖、想要做某事
He studied all night in an attempt to pass the exam.

NO. 291 Units 11-12

- * **district** [ˈdɪstrɪkt] *n.* 區、區域（常指行政區域、商業區等）
The shopping district in the city is always crowded on weekends.
- * **entertainment** [ˌɛntəˈtenmənt] *n.* 娛樂；娛樂活動或節目
Video games are a major form of entertainment for young people.
- * **creature** [ˈkri:tʃə] *n.* 生物；動物
The jungle is home to many unique creatures.
- * **oxygen** [ˈɒksɪdʒən] *n.* 氧氣
Trees are important to our planet because they produce oxygen.

Key Phrases

- fall into place** 變得清楚起來；有條不紊地進行
Once she explained the plan, everything fell into place.
- a far cry from sb/sth** 與……大相逕庭、和……相差甚遠
The quality of the restaurant is a far cry from how it was 10 years ago.
- can't help + but V.** 忍不住、不禁……
I can't help but stop to take pictures when I travel.
- be sure to V.**（某事）肯定會發生
The smell of this food is sure to make everyone hungry.

NO. 291 Units 13-14

- * **atmosphere** [ˈætməˌsfɪr] *n.* 氣氛、氛圍
The soft light gives the room a warm atmosphere.
- * **shrink** [ʃrɪŋk] *v.*（使）縮小、減少；（布料）縮水（可作及物或不及物用，三態為 shrink-shrank/shrunk-shrunk/shrunken）
The lake shrinks every summer because there is little rain.
- * **impact** [ˈɪm.pækt] *n.* 影響；衝擊（力）
Pollution has a serious impact on the environment.
- * **battery** [ˈbætəri] *n.* 電池
I need to charge my phone because the battery is at 5 percent.

Key Phrases

- as Adj. as any N.** 跟任何……一樣……
This building is as beautiful as any church or theater.
- rather than** 而不是、而非
She spent her money on books rather than clothes.
- less about A and more about B** 與其說是 A 不如說是 B
We should worry less about the past and more about the present.
- an arm and a leg** 代價昂貴、價格不菲
My new smartphone cost me an arm and a leg.

NO. 291 Unit 15

- * **poisonous** [ˈpɔɪzənəs] *adj.* 有毒的；引起中毒的（由名詞 poison「毒藥」加形容詞字尾 -ous「充滿……的」組成）
Some mushrooms are poisonous if you eat them.
- * **reduce** [rɪˈdus] *v.* 減少；降低
The company wants to reduce its use of plastic.
- * **severe** [səˈvɪr] *adj.* 非常嚴重的、劇烈的
She suddenly experienced severe back pain.
- * **frequent** [ˈfrɪkwənt] *adj.* 經常的、頻繁的
The north has frequent rain in the spring.

NO. 291 Units 10-11

- * **endure** [ɪnˈdʊr] *v.* 忍受、忍耐
The man endured 10 years in prison for a crime he didn't commit.
- * **demonstrate** [ˈdɛməˌnɛstrət] *v.* 展示、顯示；示範
The delicious meal demonstrated what a good cook she is.
- * **historic** [hɪˈstɔːrɪk] *adj.* 歷史性的；具重要歷史意義的
The historic site attracts thousands of tourists each year.
- * **demonstration** [ˌdɛməˌnɛˈstreɪʃən] *n.* 展示；示範
The show included demonstrations of self-driving technology.

Key Phrases

- stand one's ground** 堅持立場；堅守陣地
Despite the pressure from her family, Lucy stood her ground.
- change one's mind** 改變心意
Victor changed his mind after hearing other opinions.
- so + Adj./Adv. + that + S. + V.** 非常……以致於……；如此……結果……
The subway was so crowded that I had trouble getting on the train.
- S. be believed to V.** 一般認為……；據說……
Opening an umbrella indoors is believed to bring bad luck.

NO. 291 Unit 11

- * **aquarium** [əˈkwɛrɪəm] *n.* 水族館；水族箱
We spent the afternoon watching fish in the aquarium.
- * **variety** [vəˈraɪəti] *n.* 各式各樣；種類；變化 (a/an (Adj.) variety of N. 指「各種、各式各樣的……」)
She enjoys a variety of activities, such as hiking and painting.
- * **universal** [ˌjuːnəˈvɜːsəl] *adj.* 全世界的；普遍的
Music is a universal language that can connect people from all cultures.
- * **await** [əˈweɪt] *v.* 等待；即將降臨（可作及物或不及物用）
A peaceful evening awaits after a long day.

Key Phrases

- that is (to say)** 也就是說、更確切地說
The new policy is quite strict; that is (to say), it doesn't allow for any mistakes.
- as long as** 只要……
You can borrow the book as long as you return it on time.
- roll out sth** 推出（新產品、新服務等）
The company will roll out its smart home devices next month.
- raise the bar** 提高門檻、標準；提升要求
The movie's instant success raised the bar for future directors.

NO. 291 Units 12-13

- * **protein** [ˈprəʊ.tɪn] *n.* 蛋白質
Chicken, fish, and tofu are excellent sources of protein.
- * **essential** [ɪˈsɛnʃəl] *adj.* 至關重要的；不可或缺的（之後常接 to/for N.、to V. 或 that S. + V.）
It is essential to get enough sleep to maintain good health.
- * **element** [ˈɛləmənt] *n.* 要素；組成部分、成分
One element of a good story is strong characters.
- * **identify** [aɪˈdɛntəˌfaɪ] *v.* 辨識、認出；確認
Can you identify the people in the photo?

Key Phrases

- center on + N./V-ing** 以……為中心
The meeting centers on discussing the new project.
- no matter + wh-** 疑問詞 無論、不管……
No matter what Erika said, her friends didn't believe her.
- turn A into B** 使 A 變成 B
They managed to turn a simple idea into a successful business.
- as far as sth goes** 就……而言；就……來說
As far as movies go, that one was pretty average.

NO. 291 Unit 14

- * **efficiency** [ɪˈfɪʃənsi] *n.* 效能、效率、功效
To increase efficiency, she organized her most important tasks.
- * **extremely** [ɪkˈstriːmlɪ] *adv.* 極其；非常
When the weather is extremely hot, we need to drink more water.
- * **equipment** [ɪˈkwɪpmənt] *n.* 設備、裝備（不可數）
The equipment in the gym is all in good condition.
- * **prevention** [prɪˈvɛnʃən] *n.* 預防
Regular exercise is good for the prevention of heart disease.