

NO. 289 Unit 1	<p>* founder [ˈfaʊndə] <i>n.</i> 建立者；創辦人 George Washington was one of the founders of the United States.</p> <p>* behavior [biˈhevjə] <i>n.</i> 行為（不可數） Jen was upset by Jerome's behavior at the party.</p> <p>* intention [ɪnˈtɛnʃən] <i>n.</i> 意圖、目的、打算（have no intention of V-ing 指「不打算、無意……」） Cassie took the man's number, but she had no intention of calling him.</p> <p>* sacrifice [ˈsækrəˌfaɪs] <i>n.</i> 祭品；獻祭、犧牲 The sheep was offered as a sacrifice to the gods.</p>	<p>* demanding [dɪˈmændɪŋ] <i>adj.</i> 費時費力的；要求高的 Life in the army can be demanding, so it's not for everyone.</p> <p>* incredible [ɪnˈkrɛdəbəl] <i>adj.</i> 難以置信的；了不起的 My grandfather achieved many incredible things during his long life.</p> <p>* championship [ˈtʃæmpiənˌʃɪp] <i>n.</i> 冠軍頭銜、第一名 The team won the championship for the second year in a row.</p> <p>* accuse [əˈkjuːz] <i>v.</i> 指控；指責（accuse sb of sth 表示「指控某人做了……」） Jane had an argument with her brother after he accused her of stealing their mother's necklace.</p>
NO. 289 Unit 2	<p>* kilometer [kəˈlɪmətə] <i>n.</i> 公里（也可唸成 [ˈkɪləˌmɪtə]，字首 kilo- 表示「千」的意思） The border between the US and Mexico is over 3,000 kilometers long.</p> <p>* explore [ɪkˈsplɔː] <i>v.</i> 探索；探險 I quickly left the hotel so I could explore the local area.</p> <p>* unspoiled [ˌʌnˈspɔɪld] <i>adj.</i> 未受破壞的 The hike took me through areas of unspoiled natural beauty.</p> <p>* colorful [ˈkʌləfəl] <i>adj.</i> 色彩繽紛的；豐富多彩的 On both sides of the street, there are colorful buildings.</p>	<p>* conclusion [kənˈkluːʒən] <i>n.</i> 結論；結尾、結束 In the article's conclusion, the writer makes it clear what he thinks about the president's actions.</p> <p>* convincing [kənˈvɪnsɪŋ] <i>adj.</i> 令人信服的 Crispin told a convincing story, and everyone believed him.</p> <p>* convey [kənˈveɪ] <i>v.</i> 傳達、表達 Charlene wrote a poem to convey how happy she was.</p> <p>* ingredient [ɪnˈɡrɪdiənt] <i>n.</i> 食材、原料；（構成）要素 I can't make chicken soup tonight because I don't have the right ingredients.</p>
NO. 289 Units 2-3	<p>* shelter [ˈʃɛltə] <i>n.</i> 掩蔽、庇護、避難（作此義時為不可數） We all ran for shelter when the storm began.</p> <p>* murder [ˈmɜːdə] <i>v.</i> 謀殺、殺害 The man is in prison for murdering five people.</p> <p>* desperate [dɛspəˈrɛt] <i>adj.</i> （因絕望而）拼命的、鋌而走險的 There was a desperate cry for help from the people in the burning building.</p> <p>* passage [ˈpæsɪdʒ] <i>n.</i> 航程、過境旅程；通道 The passage across the ocean took many weeks.</p>	<p>* property [ˈprɒpərti] <i>n.</i> 所有物、財產（不可數）；特性、性質（可數） The house is private property, so we can't enter.</p> <p>* mere [mɪr] <i>adj.</i> 僅僅、只不過 He lost the game by a mere two points.</p> <p>* blossom [ˈblɒsəm] <i>v.</i> 蓬勃發展、興盛；（植物）開花 Their friendship blossomed over time.</p> <p>* era [ˈɛrə] <i>n.</i> 時代；時期 The era of black-and-white movies is long gone.</p>
NO. 289 Unit 4	<p>* crispy [ˈkrɪspi] <i>adj.</i> 酥脆的 Even though the fries were cooked an hour ago, they are still crispy.</p> <p>* somehow [ˌsʌmˌhaʊ] <i>adv.</i> 不知怎麼地 I got up early this morning, but somehow, I still arrived to work late.</p> <p>* staff [stɑːf] <i>n.</i> （全體）工作人員、職員（集合名詞，指一名職員時則寫作 a staff member） The staff member cleaned the office before leaving for the night.</p> <p>* counter [ˈkaʊntə] <i>n.</i> 櫃檯 Gabriel ordered his food at the counter and then went to find a seat.</p>	<p>* performance [pəˈfɔːməns] <i>n.</i> 表演；表現 The performance starts at nine, so we should get to the theater at eight.</p> <p>* energetic [ˌɛnəˈdʒɛtɪk] <i>adj.</i> 充滿活力的、精力充沛的 The children are very energetic today; I hope they calm down soon.</p> <p>* atmosphere [ˈætməˌsfɪr] <i>n.</i> 氣氛、氛圍 This hotel has a nice, relaxing atmosphere.</p> <p>* tablet [ˈtæblət] <i>n.</i> 碑、牌、匾 The stone tablet broke when it fell on the floor.</p>

- * **fuel** [ˈfjuəl] *v.* 提供……必要的條件或燃料、推動；支持、助長 *n.* 燃料
The success of the city's stores and restaurants is fueled by an increase in tourism.
- * **connect** [kəˈnɛkt] *v.* 與……建立良好關係、產生共鳴；連結、連接
The two children connected over their shared love of Batman.
- * **motivate** [ˈmɒtəˌvet] *v.* 激勵、激發、驅使
Seeing my friends make lots of money motivated me to work harder.
- * **pursue** [pəˈsu] *v.* 追求；從事、實行
I want to pursue a career in politics.

- * **nutritious** [nuˈtriʃəs] *adj.* 富含營養的、營養價值高的
This dish is both delicious and nutritious.
- * **emperor** [ˈɛmpərə] *n.* 皇帝
The emperor ruled for many years.
- * **fort** [fɔrt] *n.* 堡壘、要塞
The fort on the hill was hard to attack.
- * **significance** [sɪɡˈnɪfɪkəns] *n.* 重要性；特別意義
The church was built over 500 years ago, and it has great historical significance.

- * **expand** [ɪkˈspænd] *v.* 擴大；擴展
The company expanded and hired more workers.
- * **software** [ˈsɒftˌweɪ] *n.* 軟體（不可數）
Recently, I downloaded new software for editing photos.
- * **remarkable** [rɪˈmɑrkəbəl] *adj.* 非凡的、了不起的、引人注目的
The scientist made a remarkable discovery.
- * **website** [ˈwebˌsaɪt] *n.* 網站
I recently set up a website that provides information on the best coffee shops in Taipei.

- * **alternative** [ɒlˈtɜːnətɪv] *n.* 替代品、可供選擇的事物（之後接 to + N. 表示「……的替代品」）
Honey can be used as an alternative to sugar in this recipe.
- * **originally** [əˈrɪdʒənli] *adv.* 起初、原本
Originally, this room had green walls, but I have painted them white.
- * **moreover** [mɔːˈɒvə] *adv.* 此外；而且
I don't want to go for a walk because it's raining. Moreover, I'm feeling very tired.
- * **product** [ˈprɒdəkt] *n.* 產品
The company will release a new product at the start of next year.

- * **cunning** [ˈkʌnɪŋ] *adj.* 狡詐的、狡猾的
The cunning thief fooled the police again.
- * **instruct** [ɪnˈstrʌkt] *v.* （正式）指示、吩咐、命令
My father instructed me to clean my room.
- * **scold** [skɒld] *v.* 責備、斥責
Ms. Bellerson scolded her class for making so much noise.
- * **tumble** [ˈtʌmbəl] *v.* 滾下、跌落；暴跌
John tripped and tumbled as he was running for the bus.

- * **horizon** [həˈraɪzn] *n.* 地平線
We could see mountains and forests on the horizon.
- * **afterward** [æftəˈwɜːd] *adv.* 之後、後來（亦可拼成 afterwards）
John went to a clothing store and bought a new pair of jeans. Afterward, he had some lunch at a local café.
- * **cave** [keɪv] *n.* 洞穴、山洞
Bears are known to live in these caves, so be careful.
- * **slave** [sleɪv] *n.* 奴隸
The slaves were forced to work in the fields for the rest of their lives.

- * **cable** [ˈkeɪbəl] *n.* 電線、電纜
My phone didn't charge last night; I think my cable might be broken.
- * **operation** [ˌɒpəˈreɪʃən] *n.* 行動、活動
Cooking for the whole family can be a big operation.
- * **option** [ˈɒpʃən] *n.* 選擇、選項、可選擇的事物
I can't decide which flavor of ice cream to get; there are so many options!
- * **sauce** [saʊs] *n.* 醬汁、調味醬
I put ketchup on everything because it's my favorite sauce.

- * **tasty** [ˈtesti] *adj.* 美味的
I thought the pork was pretty tasty, but I didn't like the beef.
- * **absolutely** [ˈæbsəˌlutli] *adv.* （口語、用來加強語氣）當然；完全同意；極其、絕對地
"Absolutely!" Rita said when John asked her if she was having a nice time.
- * **nickname** [ˈnɪkˌnem] *v.* 給……取綽號
Josh is nicknamed Mr. Muscle because of how strong he is.
- * **extend** [ɪkˈstend] *v.* 延伸、延續；擴大
The singer's fame extends across the world.

NO. 289 Unit 10	<p>* vital [ˈvaɪtəl] <i>adj.</i> 至關重要的、不可或缺的 It is vital that the country has an army so that it can defend itself.</p> <p>* advantage [ədˈvæntɪdʒ] <i>n.</i> 好處、優點；優勢 Being so close to the train station is an advantage of living in this apartment.</p> <p>* explode [ɪkˈsplɒd] <i>v.</i> (使) 爆炸、引爆 The bomb exploded and hurt many people.</p> <p>* absorb [əbˈsɔrb] <i>v.</i> 吸收 The thick outer walls absorbed most of the energy, leaving those inside the room safe.</p>	<p>* permanent [ˈpɜːmənənt] <i>adj.</i> 永久的、長久的 The museum has a permanent collection of ancient art.</p> <p>* breathe [brið] <i>v.</i> 呼吸 The doctor told him to breathe slowly and relax.</p> <p>* strategy [ˈstrætədʒi] <i>n.</i> 策略、戰略、行動計畫 Their marketing strategy helped increase sales.</p> <p>* replace [rɪˈpleɪs] <i>v.</i> 取代、替換 (replace A with B 表示「用 B 取代 A」) The factory replaced the broken machines with modern equipment.</p>
NO. 289 Unit 11	<p>* alert [əˈlɜːt] <i>v.</i> 使注意 (危險)；使警覺 (alert A to B 表示「提醒 A 注意 B 的危險」) The earthquake alerted me to the dangers of the natural world.</p> <p>* threat [θreɪt] <i>n.</i> 威脅、恐嚇 (可作可數或不可數) War is a great threat to the planet.</p> <p>* initially [ɪˈnɪʃəli] <i>adv.</i> 最初、開始 Initially, I thought Jerome was rude, but I've since grown to like him.</p> <p>* inconvenience [ˌɪnkənˈvɪnjəns] <i>n.</i> 不便、麻煩 (可作可數或不可數用) The train delay was an inconvenience, as I ended up late to the show.</p>	<p>pick up 拿取或購買某物 I'll pick up some eggs and milk when I leave the office.</p> <p>the run of sth 出入 (某地) 的自由；使用……的自由 There was nobody else on the golf course, so Alex and Sam had the run of the place.</p> <p>legend has it that + S. + V. 傳說…… Legend has it that a knight fought a dragon at the top of the mountain.</p> <p>with N., S. + V. 由於、有了…… With the recent hot weather, my energy bills have become more expensive.</p>
NO. 289 Unit 13	<p>* mechanical [mɪˈkæniːkəl] <i>adj.</i> 機械的 If you wind up the mechanical toy, it will walk around the room.</p> <p>* contest [ˈkɒn.test] <i>n.</i> 比賽、競賽 Bill won the singing contest at his school.</p> <p>* twin [twɪn] <i>adj.</i> 成雙的 The hotel room has twin beds and a balcony.</p> <p>devil [ˈdeɪvəl] <i>n.</i> 惡魔、魔鬼 Sally dressed up as the devil to scare her friends.</p>	<p>nothing short of ... 簡直就是…… The party was nothing short of a total failure, with everything going wrong from the start.</p> <p>rather than 而非；而不是…… We played basketball rather than soccer.</p> <p>allow sb to V. 使某人能夠做某事；允許某人做某事 Fifi allowed her brother to drive her car after he begged her all day.</p> <p>as Adj./Adv. as possible 盡可能地…… She tried to be as polite as possible when answering the difficult question.</p>
NO. 289 Units 13-14	<p>* blend [blend] <i>v.</i> (使) 融合、結合 (blend A with B 表示「把 A 和 B 融合」) The artist blends traditional styles with modern subjects.</p> <p>* marvelous [ˈmɑːvələs] <i>adj.</i> 很棒的、絕妙的 Spain is a marvelous place to go on vacation.</p> <p>* adventure [ədˈventʃə] <i>n.</i> 冒險的經歷或活動 The knight went on an exciting adventure.</p> <p>* mental [ˈmentl] <i>adj.</i> 心理上的、精神的 Stress can have a serious effect on your mental health.</p>	<p>sth/sb be around 某人事物存在、出現 This church has been around since the fifteenth century.</p> <p>have sth in common 有相同的…… Jake has a love of movies in common with Alice.</p> <p>No matter + wh- + S. + V. 不論、不管…… No matter when the baby cries, Jill is always there to comfort her.</p> <p>might have p.p. 有可能已…… They might have seen the movie last weekend.</p>

NO. 289 Unit 14 & Key Phrases

- * **research** [riːsɜ:tʃ] *n.* 研究、調查（通常作不可數）
Research shows that people are living longer than ever before.
- to make matters worse** 更糟的是
The weather was cold, and to make matters worse, Tina had forgotten her jacket.
- instead of** 代替……；而不是……
Felicity added to her savings instead of going on vacation.
- to this day** 至今、到現在（還）
To this day, Delilah still talks about her old schoolteacher.

NO. 289 Units 10–11

- * **impact** [ɪmˈpækt] *n.* 衝擊（力）、撞擊（力）；影響
The car hit the wall hard, but the driver survived the impact.
- * **pest** [pest] *n.* （破壞農作物的）有害動物、害蟲
The farmer set traps to catch the pests that were damaging his crops.
- * **possess** [pəˈzɛs] *v.* 擁有；具備
The king possesses lots of gold and jewels.
- * **detect** [dɪˈtɛkt] *v.* 察覺、發現；檢測、測出
I detected some sadness in her eyes.

Key Phrases

- settle down** 使……安靜、平靜下來
Kathy settled her son down after he had a bad dream.
- put away** 將……收起來；保留、儲存……（以供之後使用）
Geoff put away the clean clothes after they had dried.
- fill up sth with N.** 用……將……裝滿
We need to fill up all the balloons with air before the party starts.
- empty (out)** 清空……
The teacher told us to empty (out) our pockets to show we weren't hiding anything.

NO. 289 Units 12–13

- * **breed** [brɪd] *v.* （動物）繁殖（不及物，三態為 breed–bred–bred）；飼養（及物）
The insects usually breed in areas with lots of water.
- * **reward** [rɪˈwɔːd] *n.* 獎賞、報酬；回報
The police offered a reward for anyone who had information about the crime.
- * **interfere** [ˌɪntəˈfɪr] *v.* 干涉；干擾（常搭配介系詞 with）
Music interferes with my ability to focus.
- * **urban** [ˈɜːbən] *adj.* 城市的、都市的
Chicago is one of the largest urban areas in the US.

Key Phrases

- lay out sth** 清楚解釋……；闡述
The boss laid out the plan to his team, explaining how they were going to increase sales.
- come across** 偶然發現；碰見；無意中發現
Peter came across a cute dog in the park.
- in honor of sb/sth**
為了紀念……；為了向……致敬
They built a statue in honor of the famous leader.
- in memory of sb** 紀念（已故的人）
She wrote a book in memory of her late husband.

NO. 289 Unit 13

- * **leisurely** [ˈliːʒəli] *adj.* 悠閒的、從容的
Sam had a leisurely swim in the sea before going for breakfast.
- * **decorated** [ˈdekəˌreɪtəd] *adj.* 經過裝飾的
The beautifully decorated cake looked tasty.
- * **fountain** [ˈfaʊntɪn] *n.* 噴水池；噴泉
Let's meet by the fountain in the town square.
- * **skillful** [ˈskɪlfəl] *adj.* 技藝精湛的、熟練的
The skillful player scored a great goal.

Key Phrases

- play a(n) Adj. role** 有影響、起作用
When it comes to keeping people safe, the police play an important role.
- S. + be unlikely to V.** 不太可能做……
Betty is unlikely to come to the party, for she has been sick all week.
- as if S. + V.** 彷彿……
The man looked as if he was going to cry.
- by no means** 一點也不；絕不
This house is by no means large enough for a family of five to live in.

NO. 289 Unit 14

- * **digital** [ˈdɪdʒətl] *adj.* 數位的；數字的
The man used a digital camera to take a picture.
- * **content** [ˈkən.tɛnt] *n.* （書籍、影片、演講等）內容（不可數）；內容物、目錄（恆用複數形）
The video's content was fun and easy to understand.
- * **harmful** [ˈhɑːmfəl] *adj.* 有害（健康）的
Eating too much junk food can be harmful.
- * **background** [ˈbækˌgraʊnd] *n.* 出身背景、學經歷
He comes from a poor background, but now he is very rich.