

No. 238 Unit 1

- * **protest** [prəˈtest] *v.* 抗議
People have been protesting outside the factory against the pollution it produces.
- * **demand** [dɪˈmænd] *n.* 強烈要求；需求（量）
The workers' union presented their demands for better wages to the company's management.
- administrator** [ədˈmɪnəˌstreɪtər] *n.* 管理人
As a school administrator, Mrs. Morgan is responsible for managing some of the school's daily operations.
- * **ultimately** [ʌltəmətli] *adv.* 最後、最終
Calvin ultimately failed to achieve his goal of being elected class president.

No. 238 Unit 2

- * **competitive** [kəmˈpetətɪv] *adj.* 具有競爭力的
The manager is looking for highly competitive individuals to join their sales team.
- * **manufacturer** [ˌmænjəˈfæktʃərə] *n.* 製造商
Mr. Hamer works for a local manufacturer that has been producing toys for over twenty years.
- * **hardware** [ˈhɑːdweɪ] *n.* 硬體；金屬工具
Upgrading a computer's hardware can significantly improve its performance.
- * **technological** [ˌteknoˈlədʒɪkəl] *adj.* 技術的、科技的
Technological devices are becoming more user-friendly.

No. 238 Unit 2

- partnership** [ˈpɑːtnəʃɪp] *n.* 夥伴關係
A successful partnership requires trust and communication.
- * **reflect** [rɪˈflekt] *v.* 深思、認真考慮
The marketing department reflected on the feedback they received.
- * **extraordinary** [ɪkˈstrɔːdəˌnəri] *adj.* 非凡的；奇特的、令人驚奇的
Dr. Collins made an extraordinary discovery in the field of medicine.
- * **embrace** [ɪmˈbres] *v.* 欣然接受、樂意採納
After several discussions, they decided to embrace the new technology to improve efficiency.

No. 238 Unit 3

- * **remarkable** [rɪˈmɑːkəbəl] *adj.* 非凡的、驚人的
Arthur has shown remarkable improvements in his writing ability this year.
- * **innovative** [ɪnəˈveɪtɪv] *adj.* 創新的、新穎的
Professor Nolan's innovative approach has resulted in several important discoveries.
- * **prompt** [prɒpt] *n.* （引導電腦執行任務或操作的）指令、提示；提詞
Diana wrote "Tell me a story" as a prompt for the AI tool.
- * **potential** [pəˈtenʃəl] *n.* 潛力、可能性
The land along the coast has great potential for future development projects.

No. 238 Unit 3-4

- * **reputation** [ˌreɪpjəˈteɪʃən] *n.* 名聲、聲譽
People don't trust Donald because he has a reputation for making false promises.
- * **refer** [rɪˈfɜː] *v.* 指的是、與……有關；提及、談到
In her speech, Sonya briefly referred to the company's recent achievements.
- idiom** [ˈɪdiəm] *n.* 慣用語、成語
The idiom "spill the beans" means to reveal a secret.
- * **behavior** [bɪˈheɪvjə] *n.* 行為、舉止
Good behavior in class is expected from all students.

No. 238 Unit 4

- * **phenomenon** [fɪˈnɑːməˌnɑːn] *n.* 現象
The northern lights are a natural phenomenon in which brightly colored lights dance across the sky.
- * **possession** [pəˈzɛʃən] *n.* 財產、個人物品；擁有
Laura's large library of books is her most valued possession.
- * **carrier** [ˈkæriə] *n.* 帶原者、攜帶病菌者
Mosquitoes are carriers of various diseases that they can spread to humans through their bites.
- * **characterize** [ˈkærɪktəˌraɪz] *v.* 描述……的特性；具有……特徵
Milton objected when Molly characterized him as selfish and greedy.

No. 238 Unit 5

- * **distinct** [dɪˈstɪŋkt] *adj.* 明顯不同的；顯著的
Lucy couldn't see any difference between the two colors, but they were quite distinct to Mandy.
- * **numerous** [ˈnumərəs] *adj.* 許多的、大量的
The library shelves contain numerous books on various topics.
- * **blooming** [ˈbluːmɪŋ] *adj.* 開花的、繁盛的；興旺的
The blooming flowers in the garden filled the air with a sweet scent.
- * **blossom** [ˈblɒsəm] *n.* （果樹的）花；開花（期）
v. 開花；生長茂盛
As the month of May began, the apple trees were covered with white blossoms.

No. 238 Unit 5

- * **chef** [ʃɛf] *n.* 廚師；（尤指）主廚
The restaurant's head chef prepared a delicious meal for the guests.
- * **exhibition** [ˌeksəˈbɪʃən] *n.* 展覽（會）；展示
The science exhibition featured interesting displays to attract children.
- venue** [ˈven.ju] *n.* （事件或活動的）會場、舉辦地點
Let's arrive at the concert venue early to make sure that we get good seats.
- * **pasta** [ˈpɑːstə] *n.* 義大利麵食
My dinner last night was a simple dish of pasta with tomato sauce.

請沿虛線剪下

* 表示大考出現過的字彙

* **signature** [ˈsɪɡnətʃə] *n.* 簽名、署名
Mr. Copeland added his signature at the bottom of the contract.
* **peep** [pip] *v.* 窺視、偷看
The child peeped through a hole in the fence to see what was happening in the neighbor's yard.
* **legend** [ˈlɛdʒənd] *n.* 傳說、傳奇故事；傳奇人物
According to a local legend, there's a treasure hidden in a cave in this forest.
* **inappropriate** [ˌɪnəˈprɒpriət] *adj.* 不恰當的、不合適的
Wearing a T-shirt to a formal dinner would be considered inappropriate by many people.

No. 238 Unit 4

* **timid** [ˈtɪməd] *adj.* 羞怯的、膽小的
Rosie expressed her opinion in front of the large audience and spoke in a timid voice.
* **identify** [aɪˈdɛntəˌfaɪ] *v.* 認出、識別；指認
The license plate number helped identify the vehicle involved in the accident.
* **illustrate** [ɪləˌstret] *v.* (用例子)說明、闡明
The professor illustrated his point with a practical example.
* **marvelous** [ˈmɑːvələs] *adj.* 極好的、絕妙的；令人驚歎的
The ocean view from our hotel room was truly marvelous.

No. 238 Unit 4-5

* **boast** [boʊst] *v.* 擁有(值得自豪的東西)；誇耀、吹噓
Wally's soccer team currently boasts an impressive record of seven wins and zero losses.
* **immigrate** [ˈɪməˌɡret] *v.* (從外地)移居、遷入
Many people immigrate to new countries in search of better opportunities.
* **loosen** [ˈluːsən] *v.* (使)鬆開、解開；放鬆
After the long flight, Miguel stretched to loosen his stiff muscles.
* **tickle** [ˈtɪkəl] *v.* 使開心、使高興；使發癢
We were tickled by the idea of going to Lauren's party.

No. 238 Unit 5

* **gallery** [ˈɡæləri] *n.* 展覽館、畫廊
Visitors strolled through the gallery to admire the vibrant colors of the artwork.
* **disaster** [dɪˈzæstə] *n.* 災難、災害
The flood was a disaster that killed many people and left others homeless.
* **previous** [ˈprɪviəs] *adj.* 先前的、以前的
Vanessa has more responsibilities in her current job than she had in her previous one.
* **intense** [ɪnˈtɛns] *adj.* 強烈的、劇烈的；熱切的
The cold was so intense that Jay decided to wear his heaviest winter coat.

No. 238 Unit 5-6

* **demonstration** [ˌdɛməˈnɛstrəʃən] *n.* 示威、示威遊行；示範；表達
A huge demonstration against the war was held in the city's main square.
* **spark** [spɑːk] *v.* 引發；引起
David's joke sparked laughter among the group.
* **chaos** [ˈkeɪəs] *n.* 混亂、無秩序的狀態
The sudden storm caused chaos on the streets, with fallen trees blocking many roads.
* **innovation** [ˌɪnəˈveɪʃən] *n.* 創新、革新(不可數)；新發明、新事物或方法(可數)
Our company values creativity and innovation more than anything else.

No. 238 Unit 1-2

* **evolution** [ˌɛvəˈluʃən] *n.* 發展、演變、演進
The evolution of aircraft over the last century has been incredible.
* **genius** [ˈdʒɪnjəs] *n.* 天賦、天資(不可數)；天才人物(可數)
Olivia's genius in mathematics was clear from a young age.
* **cooperate** [koʊˈɑːpəˌret] *v.* 合作、配合
We need everyone to cooperate in order to complete the task on time.
* **assistance** [əˈsɪstəns] *n.* 協助、援助
The program offers assistance to unemployed individuals.

No. 238 Unit 2

* **strive** [straɪv] *v.* 努力、奮鬥
The athlete has been striving so hard to break the world record.
* **generation** [ˌdʒɛnəˈreɪʃən] *n.* 世代、同代人
Younger generations usually learn how to use new technologies with relative ease.
* **radically** [ˈrædɪkli] *adv.* 從根本上地、完全地；激進地、極端地
The invention of the Internet radically changed the way people communicate.
* **predict** [prɪˈdɪkt] *v.* 預測、預言
Pamela has predicted that she will win her tennis match tomorrow.

No. 238 Unit 2-3

* **creation** [kriˈeɪʃən] *n.* 創作、創造；創作品、產物
Only a short time after its creation, the song was already being heard by people around the world.
* **digital** [ˈdɪdʒətl] *adj.* 數位的；數字的
Digital textbooks offer students a convenient alternative to traditional textbooks.
* **ethical** [ˈɛθɪkəl] *adj.* 道德的、倫理的
There are lots of ethical concerns about the collection of personal information by tech companies.
* **realistic** [ˌriːəˈlɪstɪk] *adj.* 逼真的、寫實的
The film provided a realistic view of life in the inner city.

No. 238 Unit 3

* 表示大考出現過的字彙

* **electricity** [ɪˌlɛkˈtrɪsəti] *n.* 電、電力
Electricity powers our modern world in countless ways.
* **absolutely** [ˈæbsəˌlutli] *adv.* (用於強調)沒錯、確實地；絕對地、完全地
“Would you like some cake?” Mrs. Floyd asked. “Absolutely!” Malcolm replied.
* **inspect** [ɪnˈspɛkt] *v.* 檢查、審視
We should inspect the car before buying it to make sure that it has no hidden problems.
* **seal** [sil] *v.* 密封、把……封好
Please seal the package well to prevent any damage.

No. 238 Unit 6

* **subtle** [ˈsʌtl] *adj.* 不易察覺的、隱約的；細微的
Molly made a subtle change to the dish, adding a bit of cream to make it richer.
* **concentration** [ˌkɒnsənˈtreɪʃən] *n.* 濃度；集中
The concentration of sugar in the drink was carefully measured to achieve the desired sweetness.
* **decent** [ˈdisnt] *adj.* 相當不錯的、像樣的
Our tent provided decent protection from the storm, although I still felt a bit chilly.
* **shield** [ʃild] *v.* 擋住、遮住；保護、庇護
Sharon shielded her eyes from the sun with her hand as she looked into the distance.

No. 238 Unit 8

* **substitute** [ˈsʌbstəˌtʊt] *n.* 替代品、代替物
If we don't have regular milk, almond milk would be a suitable substitute.
* **disorder** [dɪsˈɔːdə] *n.* 疾病、失調；凌亂
Pete's strange behaviors made his friends suspect that he had a mental disorder.
* **depression** [dɪˈpreɪʃən] *n.* 憂鬱症；抑鬱、沮喪
A doctor has been helping Gina to manage her depression.
* **removal** [rɪˈmuːvəl] *n.* 移除、去除
It was decided that the removal of the damaged tree was necessary for safety reasons.

No. 238 Unit 8-9

* **quality** [ˈkwɒləti] *adj.* 優良的、優質的 *n.* 品質
German car makers are famous for their quality work.
* **reserve** [rɪˈzɜːv] *v.* 把……專門留給、保留
She reserved the last slice of cake for her boyfriend, since she knew it was his favorite dessert.
* **physical** [ˈfɪzɪkəl] *adj.* 身體的；物理的；物質的
Doug's delivery job has some physical requirements, including the ability to lift heavy objects.
* **relaxation** [ˌriːləkˈseɪʃən] *n.* 放鬆、鬆弛；消遣
After a busy day, a little relaxation at home was just what Isabel needed.

No. 238 Unit 9

* **engage** [ɪnˈɡedʒ] *v.* (使)參與、從事；引起(注意、興趣)
Playing chess engages your planning skills and improves your focus.
* **shift** [ʃɪft] *v., n.* 轉移；移動、改變
Responsibility for the project will be shifted to the new manager next month.
* **advantage** [ədˈvæntɪdʒ] *n.* 優勢、好處、有利條件
Being free to work from home is an advantage for remote workers.
* **profound** [prəˈfaʊnd] *adj.* 巨大的、強烈的
Ellen's argument had a profound effect on Glen.

No. 238 Unit 10

* **status** [ˈstetəs] *n.* (社會)地位、身分；狀態
Julian's recent promotion has significantly raised his status in the company.
* **costume** [ˈkɒ.stʊm] *n.* (表演或娛樂活動的)服裝、戲服
Sheryl just bought a clown costume to wear for Halloween.
* **condemn** [kənˈdɛm] *v.* 譴責；責備
Many teachers have condemned the cartoon for being a bad influence on children.
* **popularity** [ˌpɒpjəˈlɛrəti] *n.* 流行、普及、受歡迎
The popularity of the shoes increased a lot when a famous actress was photographed wearing them.

No. 238 Unit 11

* **entertainment** [ˌɛntəˈtenmənt] *n.* 娛樂
Going to the movies is a popular form of entertainment.
* **creativity** [ˌkriːˈtɪvəti] *n.* 創意、創造力
To solve the complex problem, Debra used her creativity to determine a unique approach.
* **straightforward** [ˌstreɪtˈfɔːrwəd] *adj.* 容易理解的、簡單易懂的；(人)坦率的
The instructions for building the desk were straightforward and easy to follow.
* **annual** [ˈænjuəl] *adj.* 每年的、一年一度的
Joan just reminded me that the annual company picnic is coming up soon.

No. 238 Unit 11-12

* **conduct** [kənˈdʌkt] *v.* 進行
We should conduct a survey of our classmates to help us decide what to do.
* **commitment** [kəˈmɪtmənt] *n.* 投入、奉獻
Roberta has shown great commitment by taking on challenging tasks.
* **aspect** [ˈæˌspɛkt] *n.* 層面
We need to consider every aspect of the project carefully if we want it to be a success.
* **enthusiasm** [ɪnˈθuːzi.æzəm] *n.* 熱忱、熱情
Bill's enthusiasm for learning languages helped him get an A in English.

No. 238 Unit 12

請沿虛線剪下

- * **chore** [tʃɔːr] *n.* 苦差事、煩人的瑣事；日常雜務
Cleaning the bathroom is my least favorite chore.
- * **wig** [wɪɡ] *n.* 假髮
Phil quickly placed his wig on his head before stepping onto the stage.
- * **disguise** [dɪsˈɡaɪz] *n.* 用於偽裝的東西（可數）；假裝、偽裝（不可數）
To escape the police, the criminal put on a disguise that included a fake beard.
- * **transform** [trænsˈfɔːm] *v.* 改造、改變、轉換
The old factory was transformed into a modern art museum.

No. 238 Unit 10-11

- * **boost** [bəʊst] *n., v.* 提升、推動、促進
Stella's kind words gave Stanley a boost at the end of a difficult day.
- * **twig** [twɪɡ] *n.* 細枝、嫩枝
Mrs. Barber noticed a small bird sitting on a twig of the tree.
- * **species** [ˈspiːʃiːz] *n.* （動植物的）物種、種
Scientists recently discovered a new species of fish in the deep ocean.
- * **filter** [ˈfɪltə] *n.* 過濾器、濾器 *v.* 過濾
The filter in the fish tank keeps the water clean and clear for the fish.

No. 238 Unit 8

- * **noble** [ˈnəʊəl] *n.* 貴族 *adj.* 貴族的；高尚的
When the new prince was born, the nobles gathered at the castle to celebrate his birth.
- * **profession** [prəˈfeʃən] *n.* 職業
Dr. Quinn takes pride in her profession since she has saved the lives of many people.
- * **established** [ɪˈstæblɪʃt] *adj.* 受到認可的、著名的
Electric vehicles have become an established part of the automobile industry in recent years.
- * **authority** [əˈθɔːrəti] *n.* 權力、權限；當局、官方
As the project manager, Alan has authority over the project's resources and schedule.

No. 238 Unit 11

- * **aggressively** [əˈɡresɪvli] *adv.* 猛烈地、積極進取地；挑釁地
The painter aggressively scrubbed the dirty marks on the wall.
- * **mineral** [ˈmɪnərəl] *n.* （人體所需的）礦物質；礦物
Iron is one of the important minerals found in healthy vegetables like spinach and cabbage.
- * **essential** [ɪˈsenʃəl] *adj.* 不可或缺的、基本的
Good communication is essential for a successful team project.
- * **component** [kəmˈpɒnənt] *n.* 組成部分、要素
Effective time management is a key component of academic success.

No. 238 Unit 8

- * **relief** [rɪˈliːf] *n.* 寬心；輕鬆、解脫
When Andrew finished his homework, he felt a great sense of relief.
- * **rewarding** [rɪˈwɔːdɪŋ] *adj.* 值得做的、有意義的；有報酬的
Teaching is very challenging, but it is also extremely rewarding.
- * **photography** [fəˈtɒɡrəfi] *n.* 照相；攝影（業）
Jeremy is taking a photography class because he wants to learn how to take better pictures.
- * **explanation** [ˌekspləˈneɪʃən] *n.* 解釋、說明
Professor Moss found it difficult to give us a clear explanation of the complex concept.

No. 238 Unit 12

- * **formation** [fɔːrˈmeɪʃən] *n.* 形成、構成；創建；結構
The formation of the new policy involved thorough research by experts.
- * **fluid** [ˈfluːd] *n.* 液體、流質
Because the jar had no label, the scientist wasn't sure what kind of fluid it contained.
- * **moreover** [məʊəˈvɜː] *adv.* 而且、此外
The salad is cheaper than the burger; moreover, it's better for you.
- * **prevention** [prɪˈvenʃən] *n.* 預防；妨礙、阻止
Regular exercise and a healthy diet are key to the prevention of various health problems.

No. 238 Unit 9

- * **contrast** [ˈkɒn.træst] *n.* 對比、對照；明顯的差別
The bright colors of the flowers were a clear contrast to the gray building behind them.
- * **highlight** [ˈhaɪlaɪt] *v.* 強調、使引起注意、使突出
During the debate, Lamar quickly highlighted the weaknesses in the other team's argument.
- * **setting** [ˈsetɪŋ] *n.* 環境；位置
Cora decided that the sunny beach would provide a good setting for the barbecue.
- * **versus** [ˈvɜːsəs] *prep.* 與……相比；對上……
We had a long discussion about the advantages of cats versus dogs as pets.

No. 238 Unit 13

- * **technique** [tekˈnɪk] *n.* 技法、技能；技術
Claire applied a technique that she learned in cooking school to the dish to make it even crispier.
- * **strategy** [ˈstrætədʒi] *n.* 策略、計謀；戰略
We need a new strategy to increase sales.
- * **ensure** [ɪnˈʃʊr] *v.* 確保、保證
The lock on the home's front door is meant to ensure the security of the people living there.
- * **reward** [rɪˈwɔːd] *n., v.* 回報、報酬、獎勵
Toby received a generous reward for returning the lost wallet.

No. 238 Unit 9-10