

NO. 230 Unit 1

- * **exploration** [ˌɛkspləˈreɪʃən] *n.* 探索、探測；探究
Space exploration has led to some amazing discoveries about our universe.
- * **substantially** [səbˈstænʃəli] *adv.* 在很大程度上、大幅地；大體上
The new advertising strategy has substantially increased our store's sales.
- * **undertake** [ˌʌndəˈteɪk] *v.* 從事、著手做；承擔
Lloyd decided to undertake the challenging task of climbing the mountain.
- * **objective** [əbˈdʒɛktɪv] *n.* 目標 *adj.* 客觀的
Meredith's objective in the race was to beat her own fastest time.

NO. 230 Unit 2

- * **mount** [maʊnt] *v.* 安置、安裝
We decided to mount the TV on the wall to save floor space.
- * **circular** [ˈsɜːkjələ] *adj.* 圓形的、環狀的
The students are sitting around a circular table for a group discussion.
- * **shift** [ʃɪft] *v.* 移動、改變、轉移
Megan shifted the furniture around to create more space in the room.
- * **container** [kənˈteɪnə] *n.* 容器
I put the spaghetti I didn't eat in a plastic container and stored it in the refrigerator.

NO. 230 Unit 2

- * **migrate** [ˈmaɪˌɡreɪt] *v.* 轉移、移動；移居；遷徙
Recently, more and more readers have migrated to digital platforms for their reading material.
- * **rhythm** [ˈrɪðəm] *n.* 節奏、韻律、節拍
Rudy found the daily rhythms of life in the big city both exciting and tiring.
- * **artificial** [ˌɑːtəˈfɪʃl] *adj.* 人工的；人為的
The dam created an artificial lake used to supply water to nearby towns.
- * **ensure** [ɪnˈʃʊə] *v.* 確保、保證
We need to practice more if we want to ensure a victory in this weekend's game.

NO. 230 Unit 3

- * **ultimately** [ˌʌltəmətli] *adv.* 最終、最後；終究
In spite of some challenges, they ultimately succeeded in starting their own business.
- * **debut** [deˈbjuː] *n.* 首次演出、首次亮相
The author's debut novel was a big hit, marking the beginning of a promising career.
- * **acclaim** [əˈkleɪm] *n.* 讚賞、稱譽
The singer's latest album has received acclaim from both fans and critics alike.
- * **collaboration** [kəˌlæbəˈreɪʃən] *n.* 合作
The discovery was the result of a collaboration between two research groups.

NO. 230 Unit 3-4

- * **incredible** [ɪnˈkredəbəl] *adj.* 極好的；難以置信的
Heather told me that her trip to Paris was incredible.
- * **alternating** [ˈɔltəˌnetɪŋ] *adj.* 交替的、輪流的
The sweater had a pattern of alternating red and brown stripes.
- * **identical** [aɪˈdentɪkəl] *adj.* 一模一樣的、完全相同的
Mona's copy of the famous painting looks almost identical to it.
- * **opponent** [əˈpənənt] *n.* (比賽中的) 對手、競爭者；反對者
Toby studied video clips of his opponent before their tennis match.

NO. 230 Unit 4

- * **involve** [ɪnˈvɒlv] *v.* 包含、需要；涉及、牽涉
The school debate team involves students from every grade level.
- * **collectively** [kəˈlektɪvli] *adv.* 共同地、全體地
The researchers collectively analyzed the data to draw significant conclusions.
- * **horizontally** [ˌhɔrəˈzɑntli] *adv.* 水平地
Holly adjusted the camera lens both horizontally and vertically to capture the wonderful view.
- * **sophisticated** [səˈfɪstəˌketəd] *adj.* 複雜的、精密的；精明老練的；見多識廣的
As an engineer, Jeff could see that the problem would require a highly sophisticated solution.

NO. 230 Unit 5

- * **spicy** [ˈspaɪsi] *adj.* 辛辣的；有加香料的
Like many small children, Chris doesn't like spicy foods.
- * **souvenir** [ˌsuːvəˈnɪr] *n.* 紀念品、伴手禮
While on vacation, I bought some souvenirs to remind me of my trip.
- * **recipe** [ˈresəpi] *n.* 食譜、烹飪配方
Gwen has a secret recipe for pumpkin soup that I hope she'll share with me someday.
- * **ingredient** [ɪnˈɡrɪdiənt] *n.* (烹調的) 原料、成分；要素
To ensure the quality of the dish, the cook carefully selected every ingredient.

NO. 230 Unit 6

- * **ecosystem** [ɪkoˌsɪstəm] *n.* 生態系統
The jungle is a complex ecosystem filled with a wide variety of plants and animals.
- * **organism** [ˈɔrgəˌnɪzəm] *n.* 生物體、有機體；微生物
A single drop of pond water can contain countless tiny organisms that are invisible to the naked eye.
- * **pest** [pest] *n.* 有害的動物、害蟲；討厭的人
The restaurant had to close temporarily due to a pest problem in the kitchen.
- * **disrupt** [dɪsˈrʌpt] *v.* 擾亂；使中斷、打斷
My neighbor's loud music disrupted my focus while I was trying to study.

* **initially** [ɪˈnɪʃəli] *adv.* 最初、起初
Although she wasn't interested in the offer initially, Anne eventually agreed to take the job.

* **strategic** [strəˈtɪdʒɪk] *adj.* 策略的、戰略性的
We will need to develop a strategic plan to increase the company's profits.

* **intense** [ɪnˈtens] *adj.* 強烈的、極度的；熱切的
The storm is expected to bring intense winds and heavy rain.

* **concentration** [ˌkɒnsənˈtreɪʃən] *n.* 專注、專心
Sheila showed complete concentration as she solved the difficult math problem.

NO. 230 Unit 4

* **launch** [lɒntʃ] *n., v.* 發射；推出；開展
The rocket's launch was an event watched by people around the world.

* **initiate** [ɪˈnɪʃi.ət] *v.* 開始；發起
Dora initiated a new chapter in her life when she moved to a new city.

* **execute** [ˈeksɪˌkjut] *v.* (尤指有計劃地) 執行、實施、完成；處決
Melvin executed his talent show performance perfectly.

* **essentially** [ɪˈsenʃəli] *adv.* 基本上；本質上
Effective time management is essentially the key to balancing a busy schedule.

NO. 230 Unit 1-2

* **tournament** [ˈtʊrnəmənt] *n.* 錦標賽
The basketball team has been practicing a lot for the upcoming tournament.

* **intensively** [ɪnˈtensɪvli] *adv.* 加強地、集中地、密集地
Needing a good score to pass the class, Sally studied intensively for the final exam.

* **devise** [dɪˈvaɪz] *v.* 巧妙設計；發明、策劃、想出
Professor Gardner is seeking to devise more efficient ways to store energy.

* **texture** [ˈtɛkstʃə] *n.* 質地、口感；質感
The chocolate cookies had a crunchy texture that made them perfect for dipping in milk.

NO. 230 Unit 4-5

* **mechanical** [mɪˈkænikəl] *adj.* 機械(原理)的
Several people were stuck inside the elevator when it had a mechanical failure.

* **precise** [prɪˈsaɪs] *adj.* 精確的、準確的；明確的
The doctor made a precise cut to begin the operation.

* **nevertheless** [ˌnevəðəˈles] *adv.* 然而、不過
Cathy was very tired; nevertheless, she continued working on the essay late into the night.

* **revolution** [ˌrevəˈluʃən] *n.* 革命、重大變革
The invention of the printing press started a revolution in how knowledge is spread.

NO. 230 Unit 2

* **cargo** [ˈkɑːɡo] *n.* (輪船、飛機等裝載的) 貨物
The airplane's cargo hold contained boxes of fresh fruits and vegetables.

* **wildlife** [ˈwaɪldˌlaɪf] *n.* 野生物種、野生動物
A broad range of wildlife can be found in the national park, including wolves, eagles, and deer.

* **habitat** [ˈhæbətæt] *n.* (動植物的) 棲息地、生長地
Protecting natural habitats is key if we want to make certain that threatened species continue to exist.

* **evolve** [ɪˈvɒlv] *v.* 演變、進化；逐步發展
It is believed that apes and humans evolved from a common ancestor.

NO. 230 Unit 6

* **superb** [suˈpɜːb] *adj.* 極好的、傑出的
Amelia's superb skills helped lead the soccer team to victory.

* **outstanding** [aʊtˈstændɪŋ] *adj.* 優秀的、卓越的、出眾的
Samuel will be able to attend his preferred university thanks to his outstanding test scores.

* **suburban** [səˈbʊrbən] *adj.* 郊區的、城外的
Mr. and Mrs. Barrett moved to a suburban neighborhood to escape the stress of city life.

* **keen** [kin] *adj.* (對某活動) 熱情的；熱衷的
Olivia is keen to explore new cultures and has thus signed up for the international exchange program.

NO. 230 Unit 3

* **alter** [ɔːltə] *v.* 改變、變更、更改
Laura has decided to alter her daily routine to include more exercise.

* **infrastructure** [ɪnfrəˈstrʌktʃə] *n.* 基礎建設、基礎設施
The government is building a number of new roads and bridges as part of its big infrastructure project.

* **measure** [ˈmeɪʒə] *n.* 措施、辦法(可數)
One measure we took to reduce our electricity bill was switching to more efficient light bulbs.

* **inspection** [ɪnˈspekʃən] *n.* 檢查、審視；檢閱
The quality control team performs an inspection of each product before it leaves the factory.

NO. 230 Unit 6

* **despite** [dɪˈspaɪt] *prep.* 儘管、不管；無論
Despite the rain, the race went ahead as scheduled.

* **fame** [feɪm] *n.* 名聲、聲譽
Sophia achieved significant fame when she began modeling for top fashion brands.

* **privacy** [ˈpraɪvəsi] *n.* 隱私、私生活；獨處；隱私權
Fred really likes privacy and often spends hours at a time in his room alone.

* **exceptional** [ɪkˈsepʃənəl] *adj.* 卓越的、不同凡響的
Her exceptional determination led her to top the class and inspired her classmates.

NO. 230 Unit 3

NO. 230 Unit 6-7

- * **campaign** [kæmˈpen] *n.* 活動、運動
Lamar has started a campaign for election as student council president.
- * **conservation** [ˌkɒnsəˈveɪʃən] *n.* 保育、保護；保存、節約
A new conservation program is helping to protect the local bear population.
- * **resolution** [ˌrezəˈluʃən] *n.* 決心、決定；解決
After failing a test, Curtis made a resolution to study harder for the next one.
- * **unrealistic** [ˌʌnˌriəˈlɪstɪk] *adj.* 不切實際的
Setting unrealistic goals for yourself can lead to disappointment.

NO. 230 Unit 11-12

- * **reference** [ˌrefərəns] *n.* 談到、提及；參考、查閱
Dan is fond of making references to his favorite TV show in casual conversations.
- * **delight** [dɪˈlaɪt] *v.* 使感到喜愛、愉悅；以……為樂
The clown delighted the children with silly jokes.
- * **reservation** [ˌrezəˈveɪʃən] *n.* 預約、預訂；保留
I made a reservation at your favorite restaurant to celebrate your birthday this weekend.
- * **inconvenience** [ˌɪnkənˈvinjəns] *n.* 不便、麻煩
v. 給……帶來不便、添麻煩
The airline apologized for any inconvenience caused by the delay of the flight.

NO. 230 Unit 7, 9

- * **abandon** [əˈbændən] *v.* 放棄、拋棄；遺棄
Due to some unexpected challenges, Marion had to abandon her original plan and come up with a new one.
- illusion** [ɪˈluːʒən] *n.* 錯覺、幻覺、幻想；假象
The magician created an amazing illusion, making the Statue of Liberty disappear before our eyes.
- * **masterpiece** [ˈmæstəˌpiːs] *n.* 傑作、名著；代表作
Gail decided to read the novel because her friend called it a masterpiece.
- * **perceive** [pəˈsiːv] *v.* 注意到、察覺；視為、認為
Julius couldn't perceive the smaller details of the painting until he put on his glasses.

NO. 230 Unit 12

- * **vegetarian** [ˌvedʒəˈteriən] *adj.* 素食的、無肉的
n. 素食（主義）者
We ordered a vegetarian dish for Marsha since she doesn't eat meat.
- * **storage** [ˈstɔːrɪdʒ] *n.* 儲藏、貯存
I need to find more storage space for all these books.
- * **depart** [dɪˈpɑːrt] *v.* 出發、離開、動身
The train will depart from the station in eight minutes.
- * **fetch** [fetʃ] *v.* 去拿來；去取回
Would you please fetch my keys from the kitchen?

NO. 230 Unit 10

- * **dynamic** [daɪˈnæmɪk] *adj.* 充滿活力的、精力充沛的；不斷發展變化的
Michelle's dynamic leadership keeps the team actively engaged and ready for any situation.
- * **artistic** [ɑːrˈtɪstɪk] *adj.* 藝術的；具有藝術天賦的
The museum displays works from a wide range of artistic styles.
- * **heritage** [ˈherətɪdʒ] *n.* 遺產、傳統、繼承物
Norm celebrates his cultural heritage by learning and performing traditional songs.
- * **glimpse** [ɡlɪmps] *n.* 一窺、一瞥；短暫的感受
Mrs. Handler's speech will provide a glimpse into the future of the company.

NO. 230 Unit 13

- * **nutrient** [ˈnuːtriənt] *n.* 營養物、養分
In addition to being delicious, mangoes provide a lot of important vitamins and nutrients.
- * **obtain** [əbˈten] *v.* 獲得、取得
Scott couldn't obtain his parents' permission to go to the party.
- * **alternative** [ɒlˈtɜːnətɪv] *n.* 替代選項；可供選擇的事物
We need to consider all of our alternatives before making a final decision.
- * **dietary** [ˈdaɪəˌteri] *adj.* 飲食的、有關飲食的
Tina took her guests' dietary preferences into account in creating the menu for the dinner party.

NO. 230 Unit 10-11

- * **electronics** [ɪˌlekˈtrɒnɪks] *n.* 電子產品、電子設備
The store sells all kinds of electronics, from televisions and cameras to microwaves and refrigerators.
- * **chaos** [ˈkeɪ.əs] *n.* 混亂、無序狀態
After the earthquake, the city was in chaos, with destroyed buildings and injured people everywhere.
- * **embrace** [ɪmˈbres] *v.* 欣然接納、接受；擁抱
Ken is so unwilling to embrace different views that he's difficult to work with.
- * **striking** [ˈstraɪkɪŋ] *adj.* 引人注目的、顯著的
Its striking colors and delicate details made the painting catch everyone's attention.

NO. 230 Unit 13-14

- * **regulation** [ˌregjəˈleɪʃən] *n.* 法規、規定；管控
Due to the new regulation, every worker will need to receive safety training every year.
- * **abuse** [əˈbjuz] *v.* 濫用；虐待
Kristi promised not to abuse the power of her new role by favoring certain employees.
- * **commit** [kəˈmɪt] *v.* 犯（罪）、做（錯事）
Geoffrey was sent to prison for the robbery he committed.
- * **embarrassing** [ɪmˈbærəsɪŋ] *adj.* 令人尷尬、難堪的；讓人感到窘迫的
Paula found her bad score on the history test really embarrassing.

* **notify** [ˈnɒtəˌfaɪ] *v.* 通知、告知

Jessie promised to notify me if there are any changes to the schedule.

* **maintenance** [ˈmentənəns] *n.* 維護、保養；維持

Regular maintenance is important if you want to keep your car running smoothly.

* **resolve** [rɪˈzɒlv] *v.* 解決；下定決心

Representatives from the two countries met to resolve the conflict and reach a peace agreement.

* **registration** [ˌrɛdʒəˈstreɪʃən] *n.* 註冊；登記；掛號

I've already completed my registration for next semester's courses.

NO. 230 Unit 12

* **imply** [ɪmˈplaɪ] *v.* 意味著、表明；暗示

Madeline's sudden exit from the meeting implied a lack of interest in the discussion.

* **core** [kɔːr] *n.* 核心、關鍵；精髓

Honesty is a core value that Mr. Smith believes in.

* **adopt** [əˈdɒpt] *v.* 採用、接納；領養

Following his heart attack, Bob decided to adopt a healthier diet and a new exercise routine.

* **motivation** [ˌmɒtəˈveɪʃən] *n.* 動機、誘因

The promise of a reward was a powerful motivation for the team to finish the project on time.

NO. 230 Unit 7

* **crucial** [ˈkruːʃəl] *adj.* 至關重要的、關鍵性的

If you want to complete the experiment successfully, it's crucial that you follow the instructions carefully.

* **marine** [məˈrɪn] *adj.* 海洋的、海生的

Georgia is planning to study marine biology when she goes to university.

* **thrive** [θraɪv] *v.* 茁壯成長；興旺、繁榮

With proper care and attention, we expect our new business to thrive.

* **potential** [pəˈtenʃəl] *n.* 潛力、可能性 *adj.* 潛在的

The study results suggest that the drug has great potential as a heart medicine.

NO. 230 Unit 13

* **visual** [ˈvɪʒəwəl] *adj.* 視覺的、視力的 *n.* 視覺效果、視覺材料（常用複數形）

The horror movie's excellent visual effects made it especially scary.

* **assumption** [əˈsʌmpʃən] *n.* 假設、假定、臆斷

Harold's assumption that Lana would be late proved incorrect when she arrived right on time.

* **interpret** [ɪnˈtɜːpreɪt] *v.* 解讀、理解、闡釋；口譯

Brittany interpreted Jennife's silence as an expression of anger.

* **deceive** [dɪˈseɪv] *v.* 欺騙、矇騙

The politician deceived some voters with his appealing false promises.

NO. 230 Unit 9

* **application** [ˌæplɪˈkeɪʃən] *n.* 應用、用途；申請

The application of Dr. Moore's theory has led to the development of several new medicines.

* **emission** [ɪˈmɪʃən] *n.* （氣體、熱量、光線的）排放物（可數）；排放、釋放（不可數）

Government officials want to reduce carbon emissions over the next five-year period.

* **capacity** [kəˈpæsəti] *n.* 能力、才能；容量

As an actor, Dale has found his capacity to quickly learn lines extremely useful.

* **massive** [ˈmæsɪv] *adj.* 巨大的、龐大的

The earthquake caused a massive landslide that buried half the town.

NO. 230 Unit 13

* **ceremony** [ˈserəˌmoni] *n.* 儀式；典禮

Sherry and Troy are planning to have their wedding ceremony on the beach.

* **structural** [ˈstrʌktʃərəl] *adj.* 結構的、構造上的

Structural repairs should be performed immediately to prevent the bridge's collapse.

* **absolute** [ˈæbsəˌlut] *adj.* 絕對的、完全的；充足的

I have complete and absolute faith in Sheldon finishing the project on time.

* **vendor** [ˈvɛndə] *n.* 攤販、小販；（提供商品或服務的）供應商、銷售者

Arnold works as a fruit vendor at the farmers market.

NO. 230 Unit 10

* **digital** [dɪdʒətl] *adj.* 數位的；數字的

My sister prefers reading digital books on her tablet over reading printed books.

* **concerning** [kənˈsɜːnɪŋ] *prep.* 關於

The meeting focused on issues concerning workplace safety, employee well-being, and productivity.

* **submit** [səbˈmɪt] *v.* 提交、遞呈

Teri submitted her term paper to her professor for review.

* **approval** [əˈpruːvəl] *n.* 認可、核准；同意、贊同

After careful consideration, the city government gave its approval for the new building project.

NO. 230 Unit 14

* **emerge** [ɪˈmɜːdʒ] *v.* 出現、興起；浮現；顯現

With his new hit album, the singer has emerged as a major star.

* **version** [ˈvɜːʒən] *n.* 版本；變化形式

The latest version of the phone includes several new features.

* **dye** [daɪ] *n.* 染料、染劑 *v.* 為……染色

Clara used blue and green dyes to make the boring white dress far more colorful.

* **boom** [buːm] *n.* （數量）激增；繁榮、景氣

The small island's tourism boom has brought some negative environmental effects.

NO. 230 Unit 11